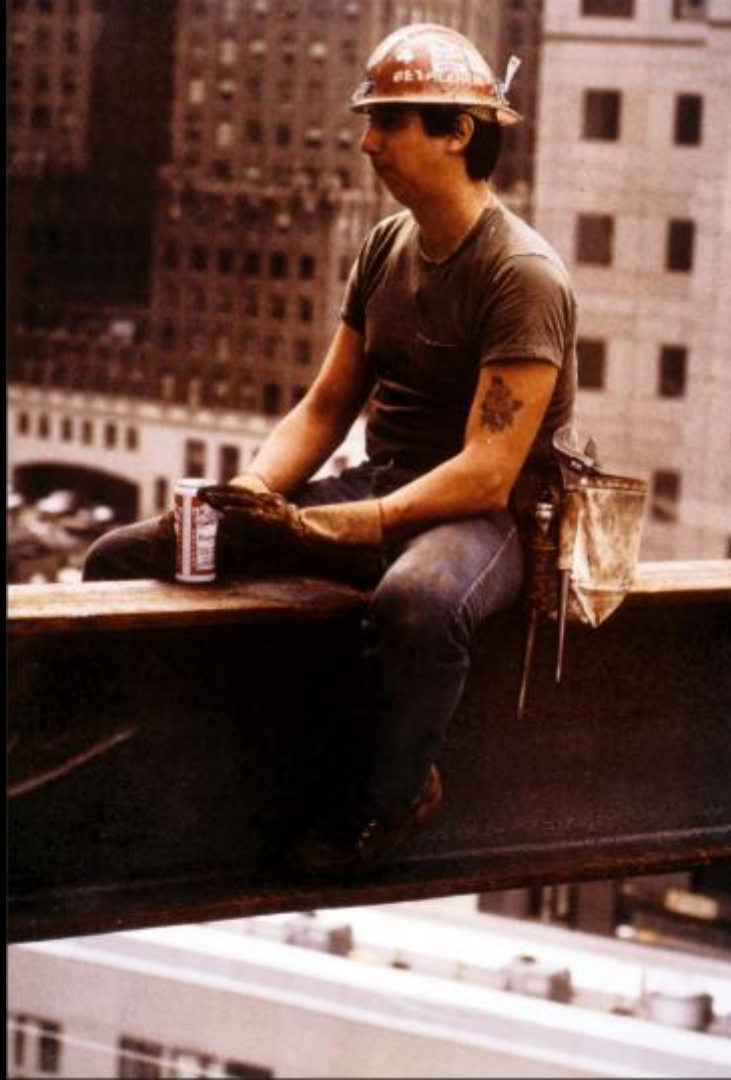


From Iron to Steel  
~ technique to technology ~

Part One: Material advances  
and to the Invention and uses of Framing















## Pig Iron

~noun

1. Iron tapped from a blast furnace and cast into pigs in preparation for conversion into steel, cast iron or wrought iron.
2. Iron in the chemical state in which it exists when tapped from the blast furnace without alloying or refinement

[Origin: 1655-65]



Wrought iron

~ noun

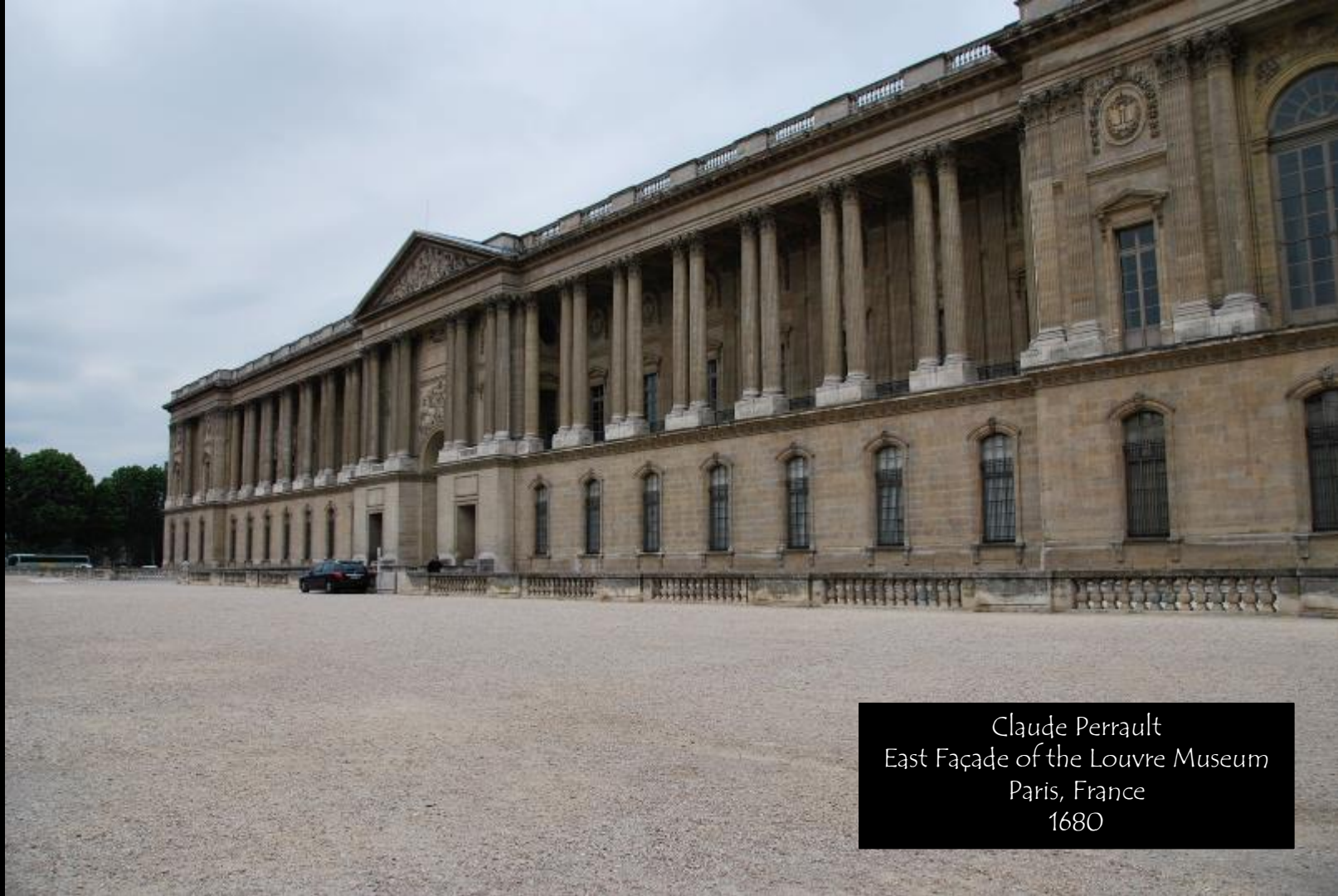
A form of iron, almost entirely free of carbon and having a fibrous structure including a uniformly distributed slag content that is readily forged and welded

Inherently better at resisting corrosion

Cast iron

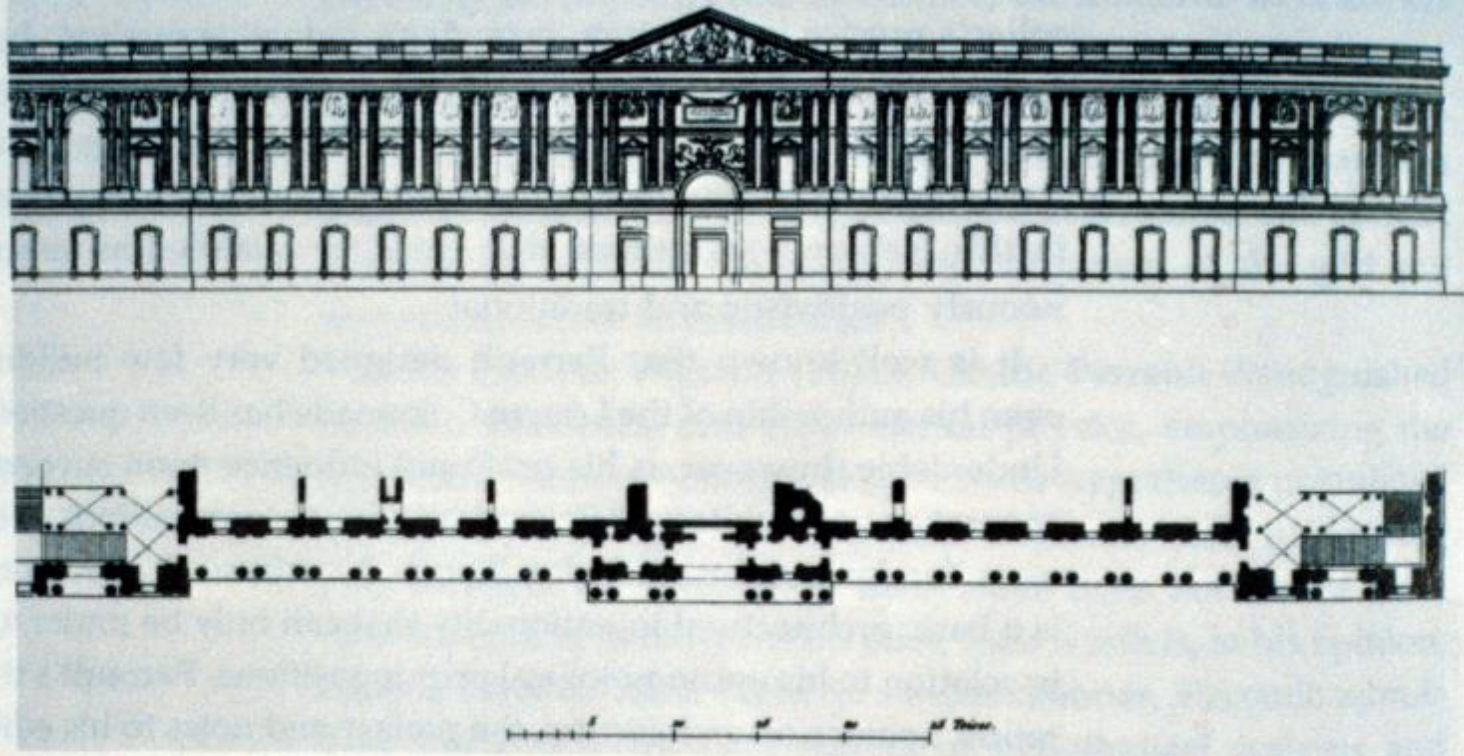
~noun

An alloy of iron containing so much carbon that it is brittle and so cannot be wrought but must be shaped by casting – meaning heating to a much higher temperature so it can liquefy



Claude Perrault  
East Façade of the Louvre Museum  
Paris, France  
1680





Perrault's design for the eastern facade of the Louvre with its controversial paired columns, from Quatremère de Quincy's *Histoire de la Vie et des Ouvrages des Plus Célèbres Architectes* (1830).



Place de la Concorde  
Ange-Jacques Gabriel  
Paris, France  
1755



The obelisk was  
stolen from the  
Temple at Luxor





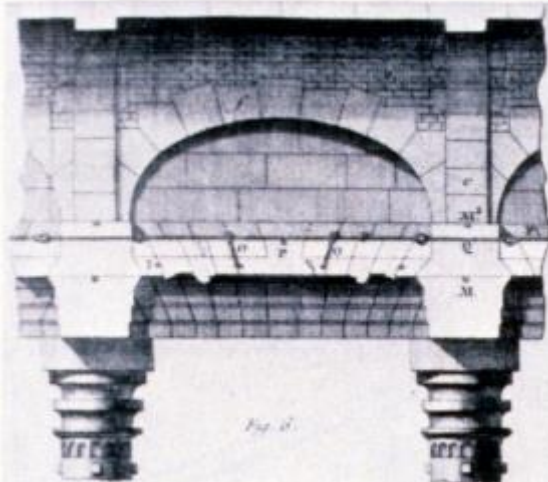


Fig. 1.

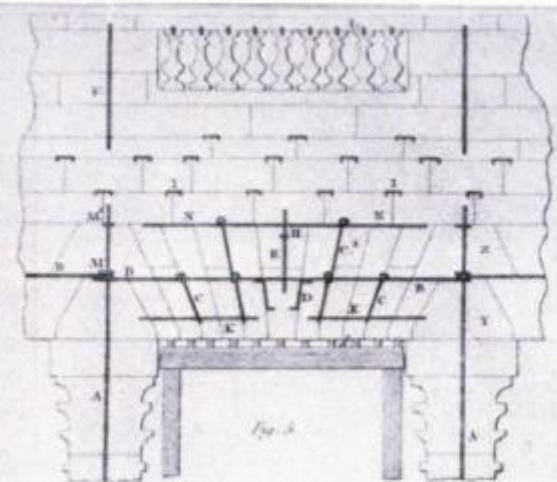


Fig. 3.

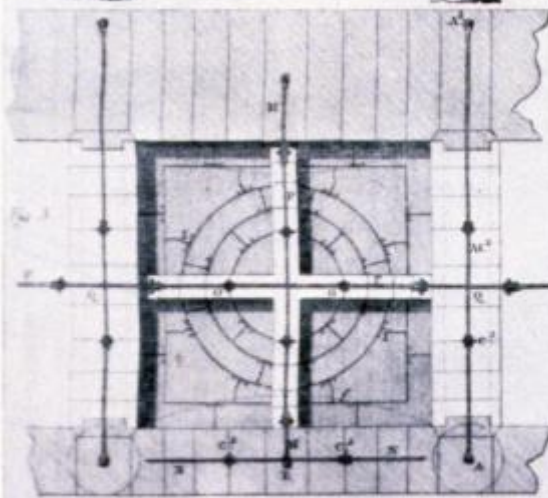


Fig. 2.

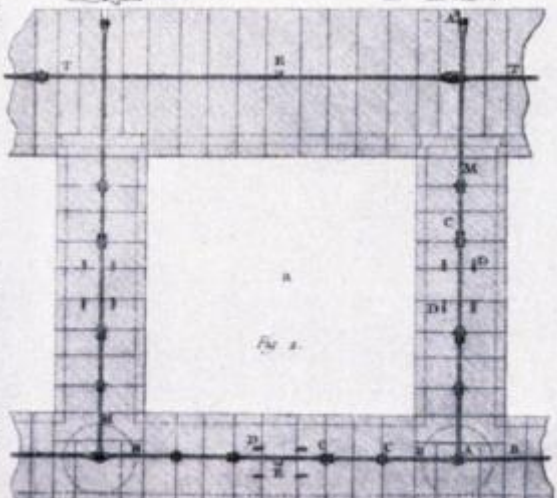


Fig. 4.

Échelle de 1/20 à Paris  
 construction des Plâtres de la Place de Louis XVI. à Paris.



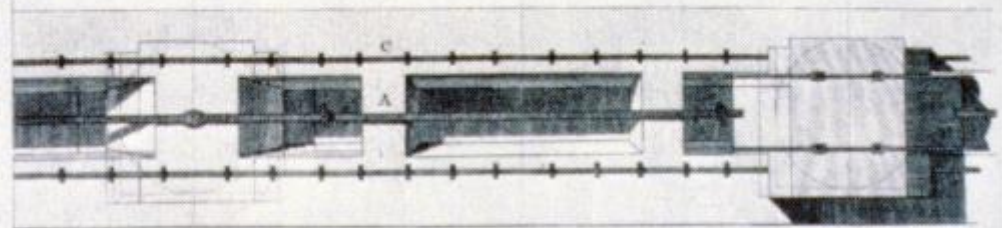
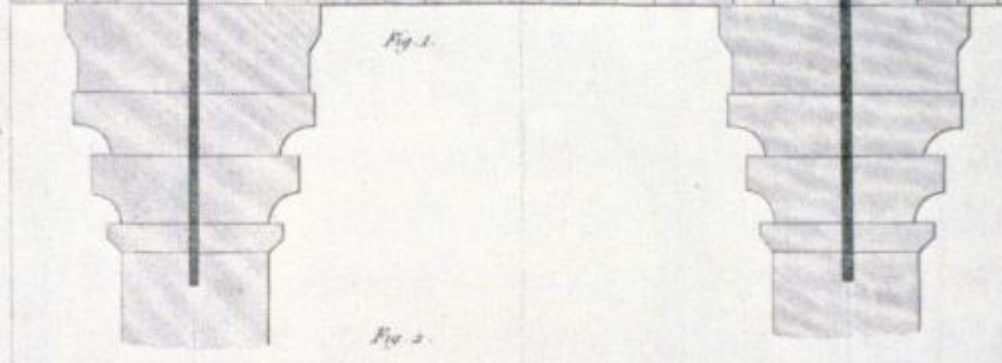
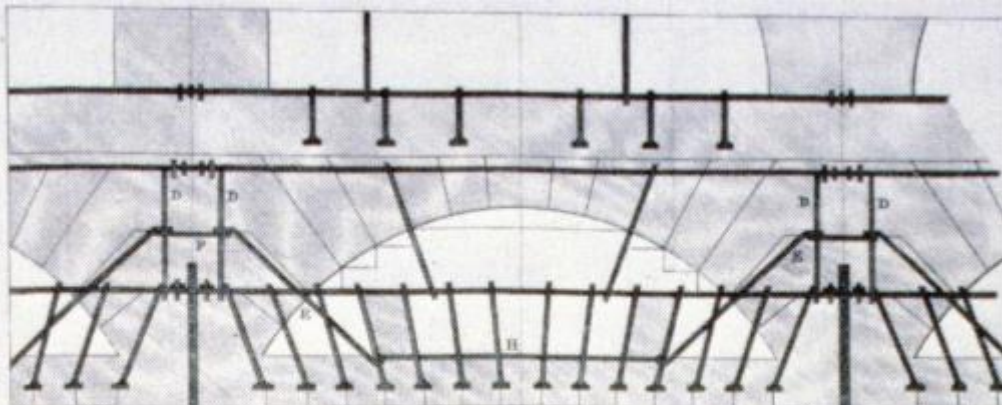
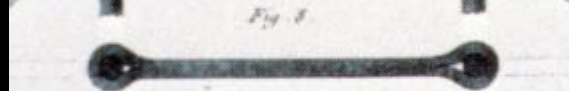
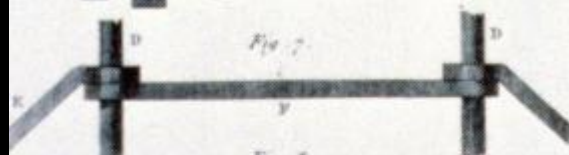
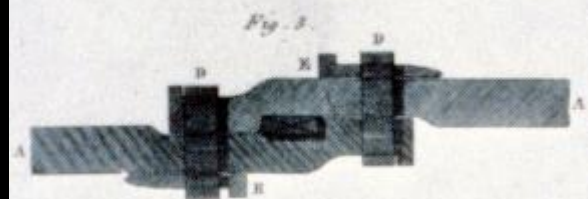




Church of Ste. Genevieve  
(Pantheon)  
Paris, France  
Jacques-Germain Soufflot  
Jean-Baptiste Rondelet  
1789









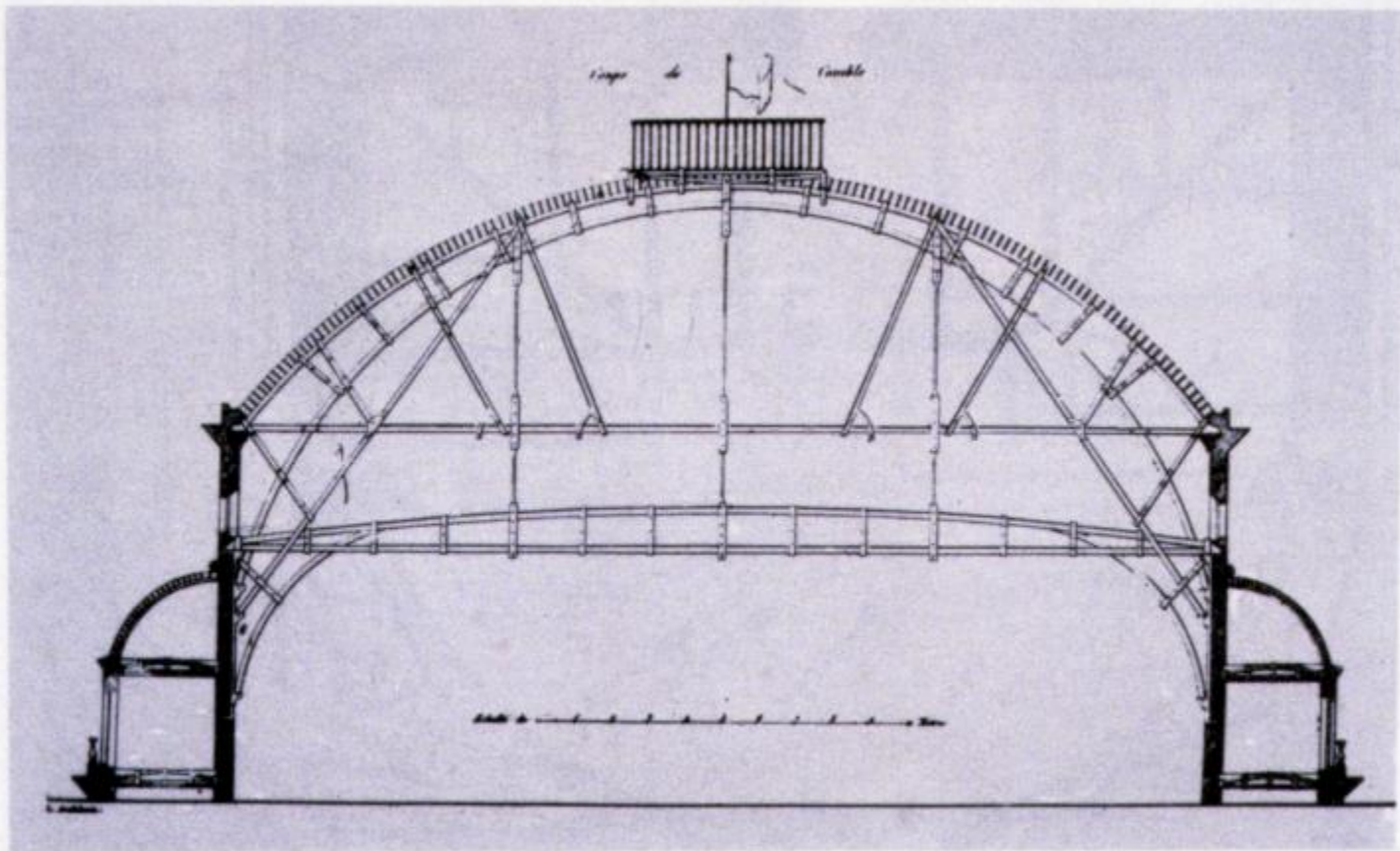
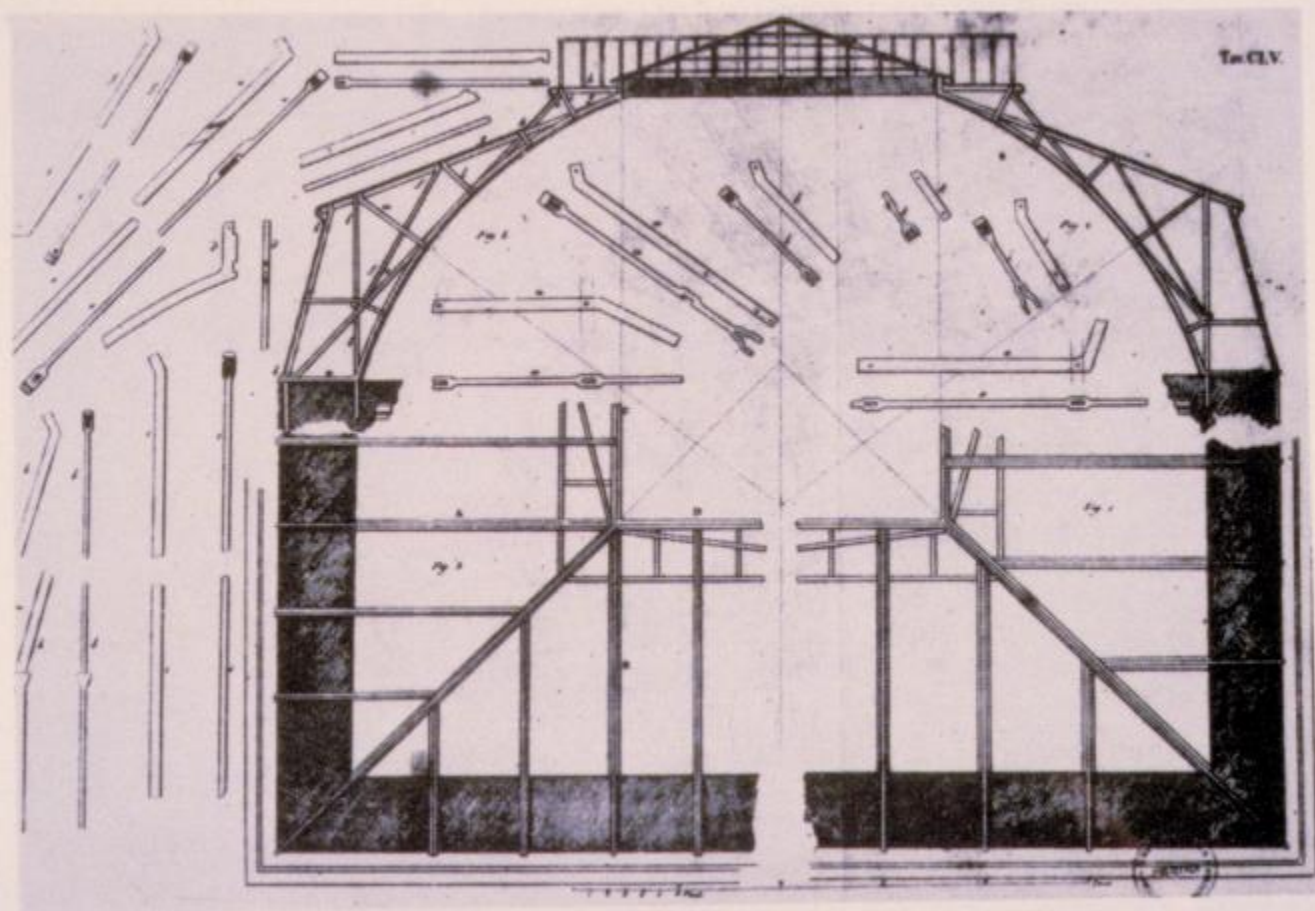


Plate 5. Victor Louis. Théâtre Français, Paris, 1786 (Rondelet, *L'Art de bâtir*, pl. 154)

Plate 6. Auguste Rénard. Iron roof over the Salon adjoining the Grande Galerie.  
Louvre, Paris, 1789 (Rondelet, *L'Art de bâtir*, p. 155)





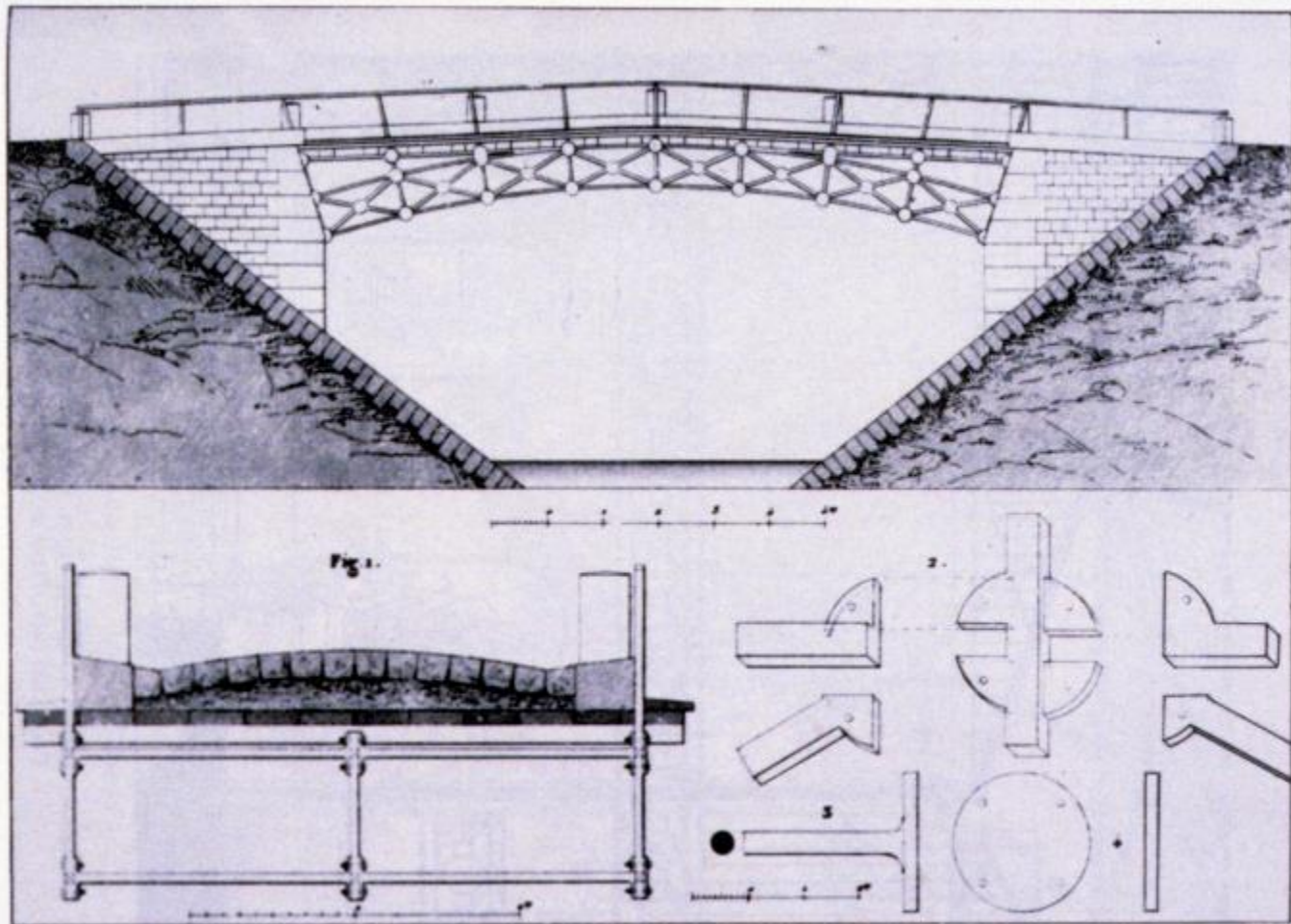


Plate 9. Louis Bruyère. Pont sur la Crou, near Saint-Denis, 1808 (Thiollet, 1832, p. 32)



Pont des Arts  
Louis-Alexandre de Cessart and Jacques Dillon  
Paris, France  
1804  
Original 9 arch bridge rebuilt  
1984 with 7 arches











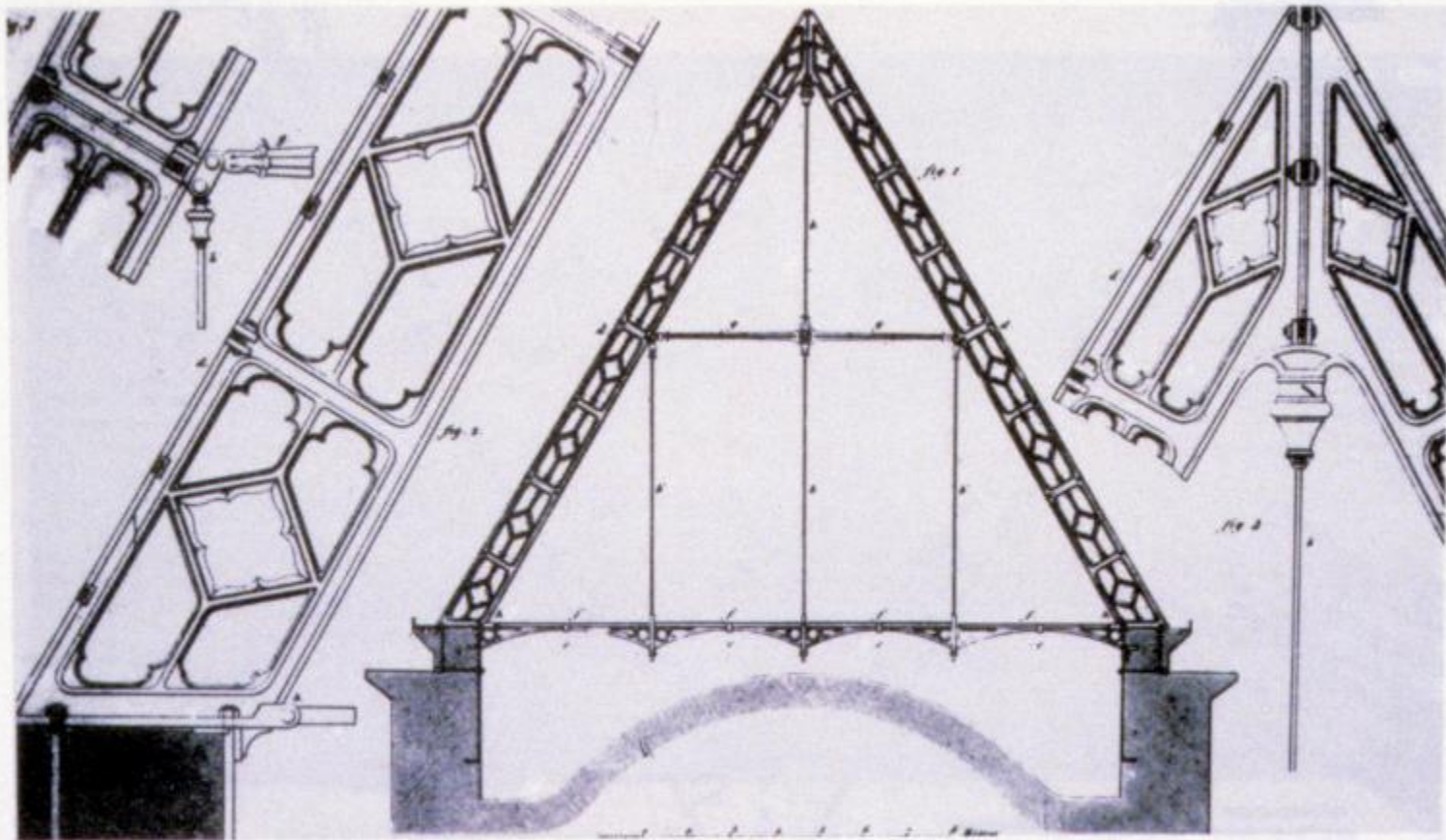
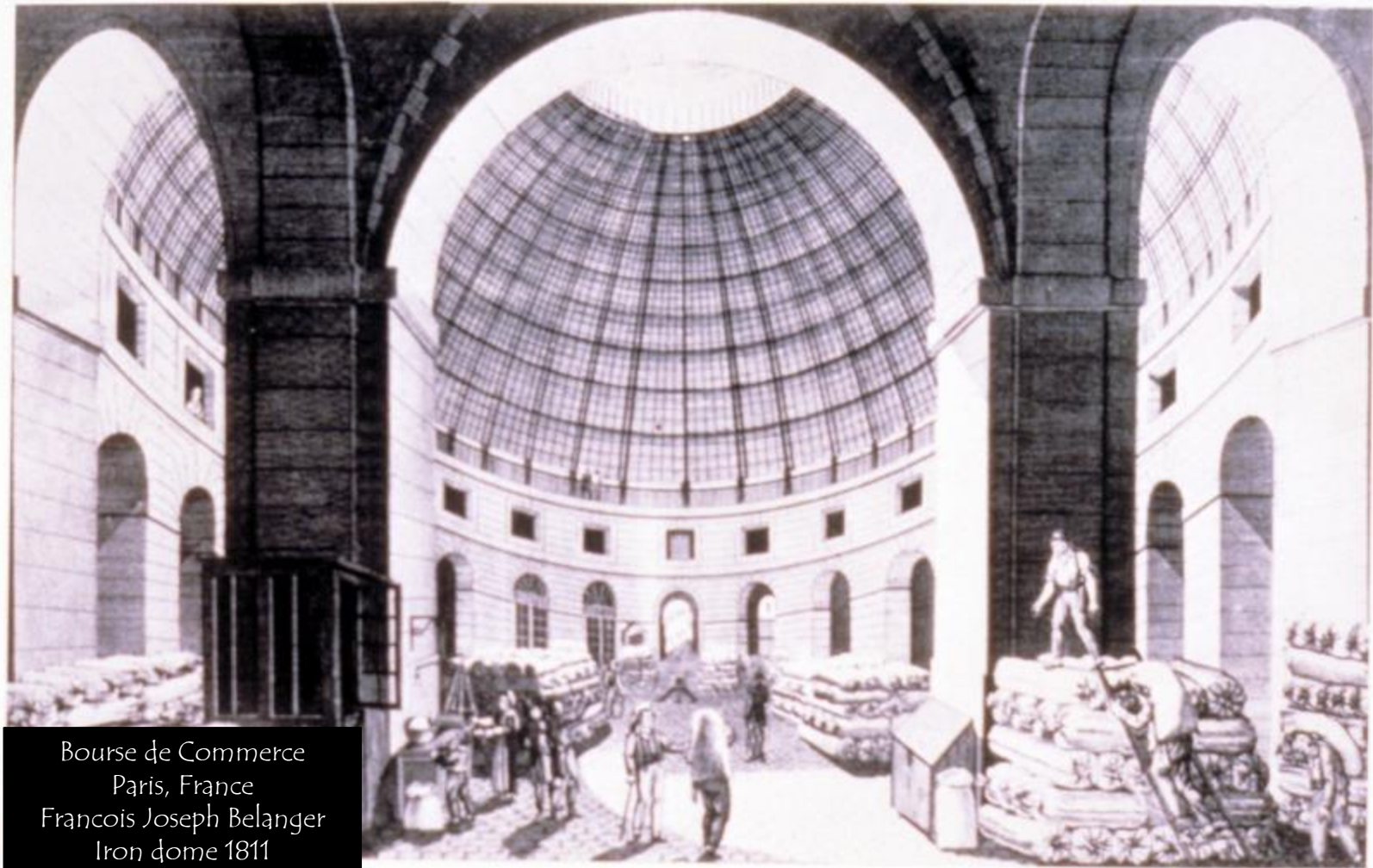


Plate 35. Leturc. Project for the roof of Chartres Cathedral, 1836 (Eck, *Traité de construction*, pl. 28)



Bourse de Commerce  
Paris, France  
François Joseph Belanger  
Iron dome 1811









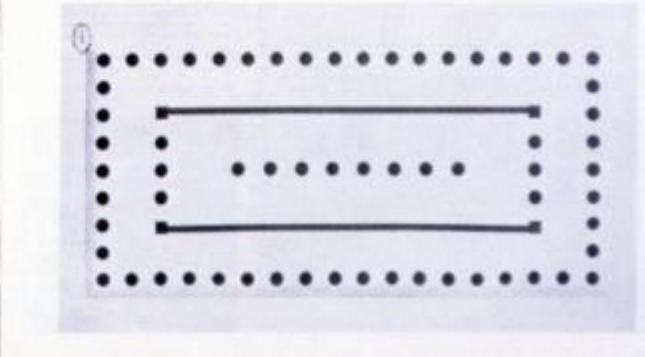
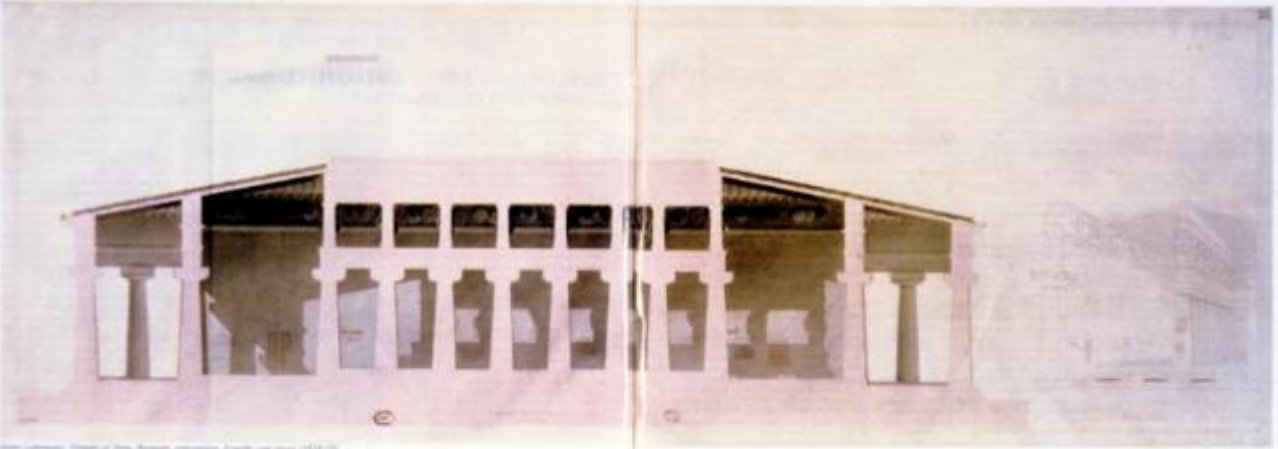




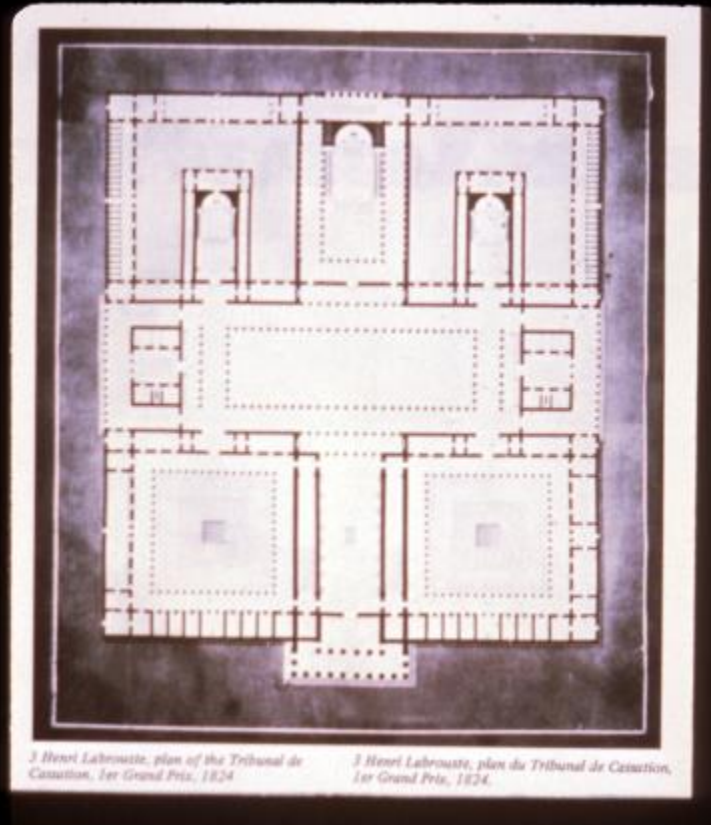
Renovation/Restoration  
Tađao Anđo

Henri Labrouste  
Ecole des Beaux Arts  
1801 to 1895  
Structural Rationalism

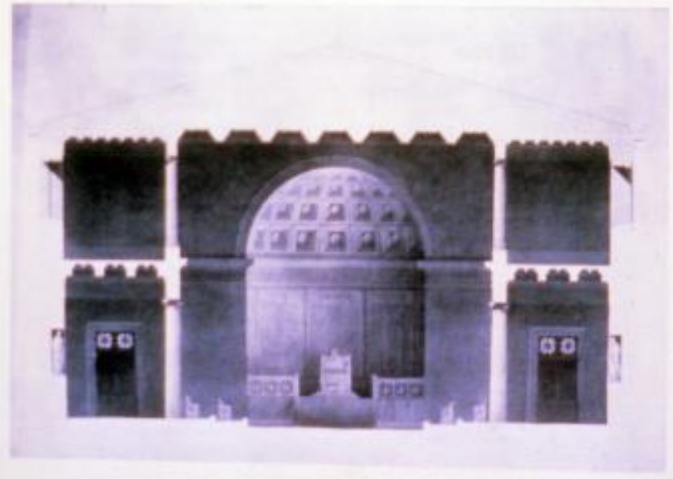




Architectural drawing of a temple facade, showing a row of columns supporting a pedimented roof. The drawing is in a light, sketchy style.



*Fig. 61. H. Labrousse. Cassin de Cassation, 1824, vertical elevation and longitudinal section (above), and section of main entrance (below).*



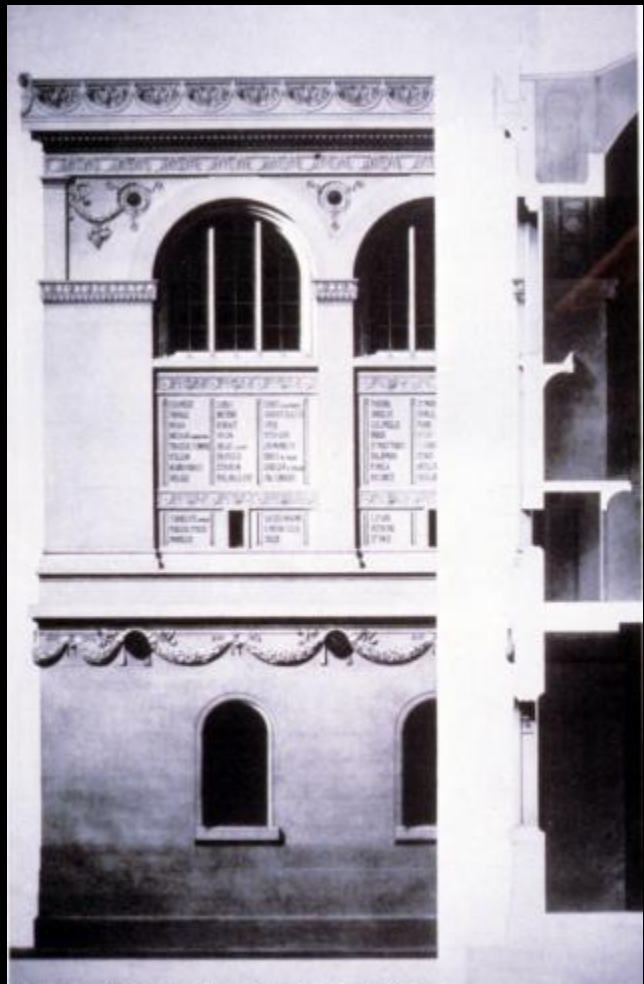
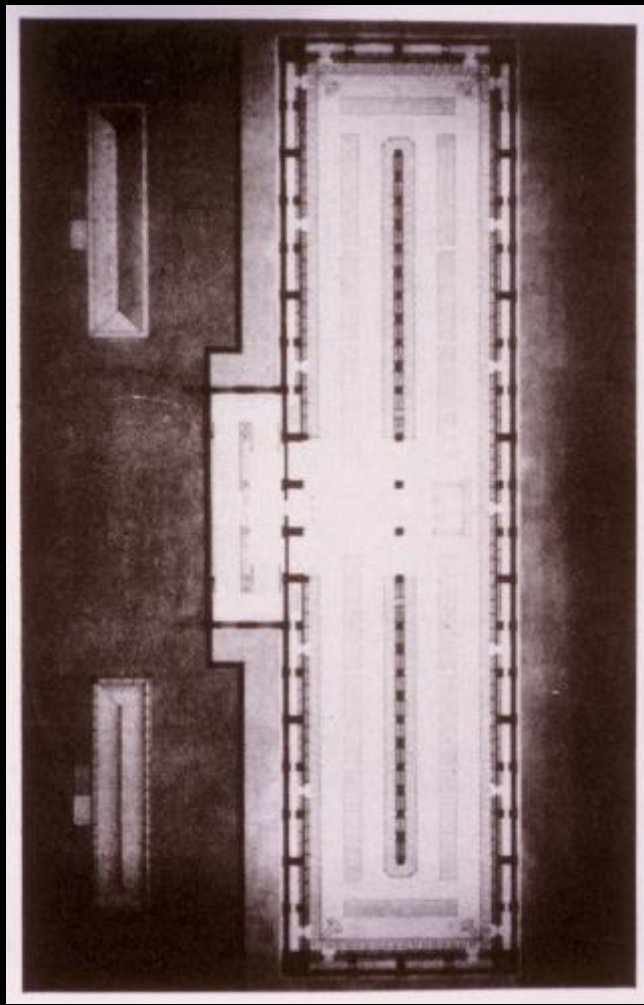
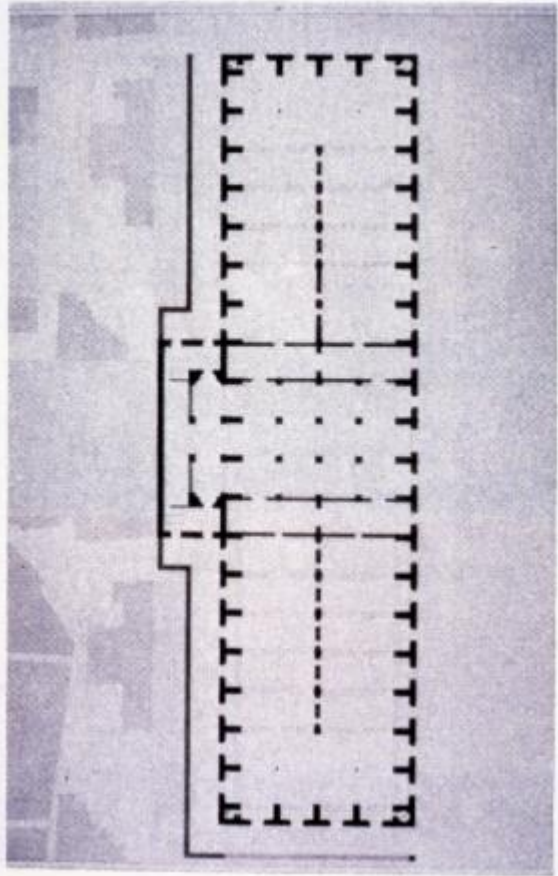
*J Henri Labrousse, plan du Tribunal de Cassation, 1er Grand Prix, 1824.*



Bibliothèque Sainte-Geneviève  
Paris, France  
Henri Labrouste  
1838-1851



*Henri Labrouste's Bibliothèque Sainte-Geneviève, Paris, 1838-50*



*Bibliothèque Sainte-Geneviève d'Henri Labrouste à Paris (1838-50)*





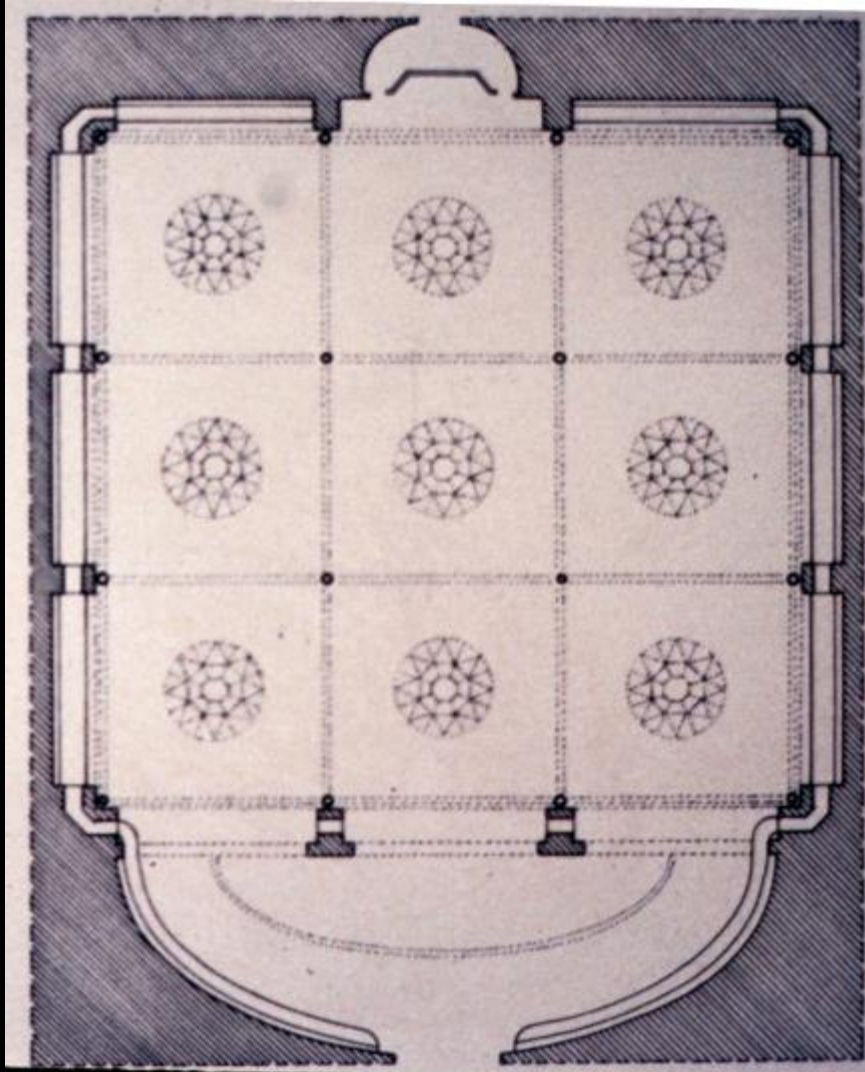








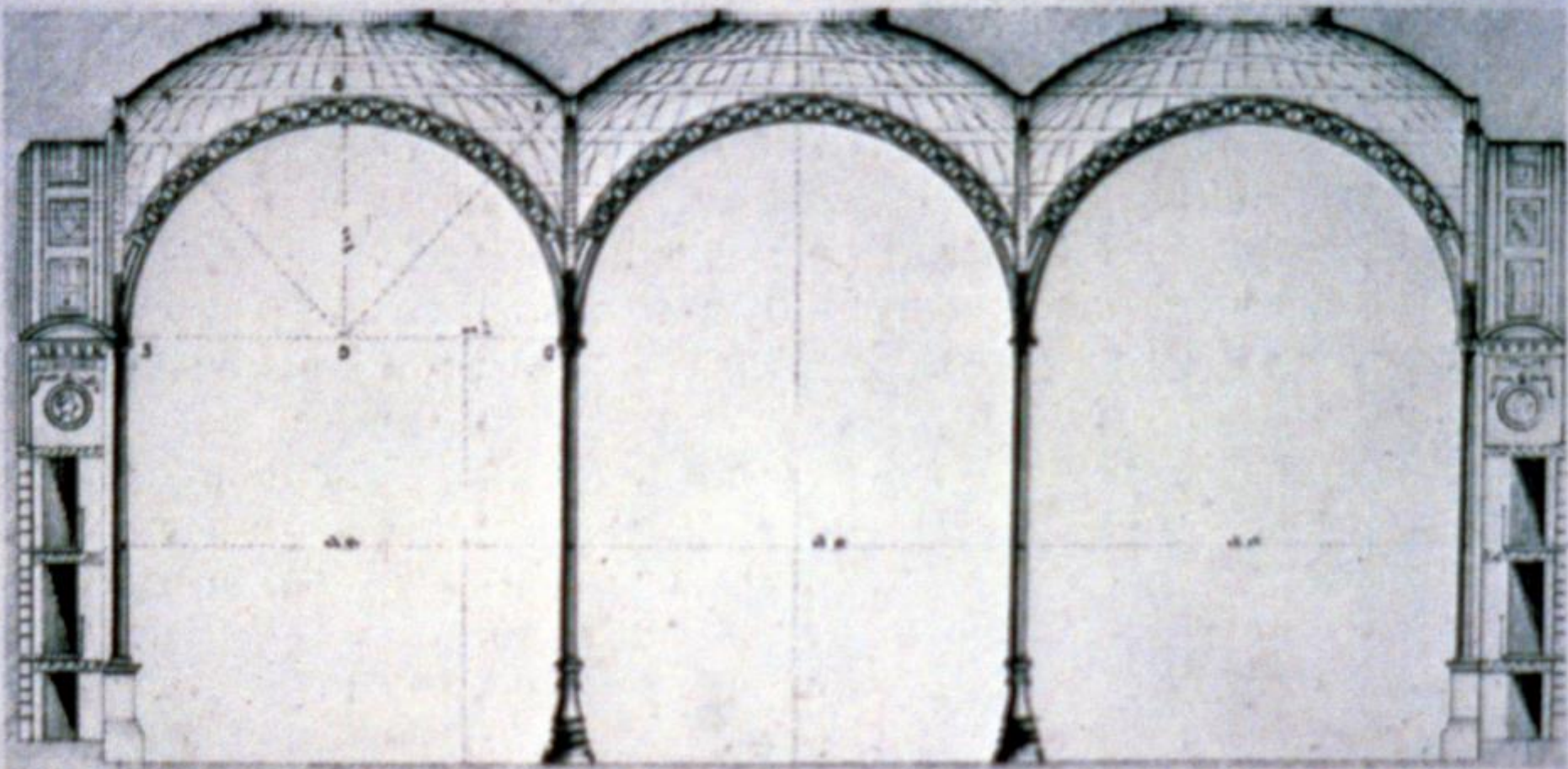




Bibliothèque Nationale de  
France  
Paris, France  
Henri Labrouste  
1862 to 1868







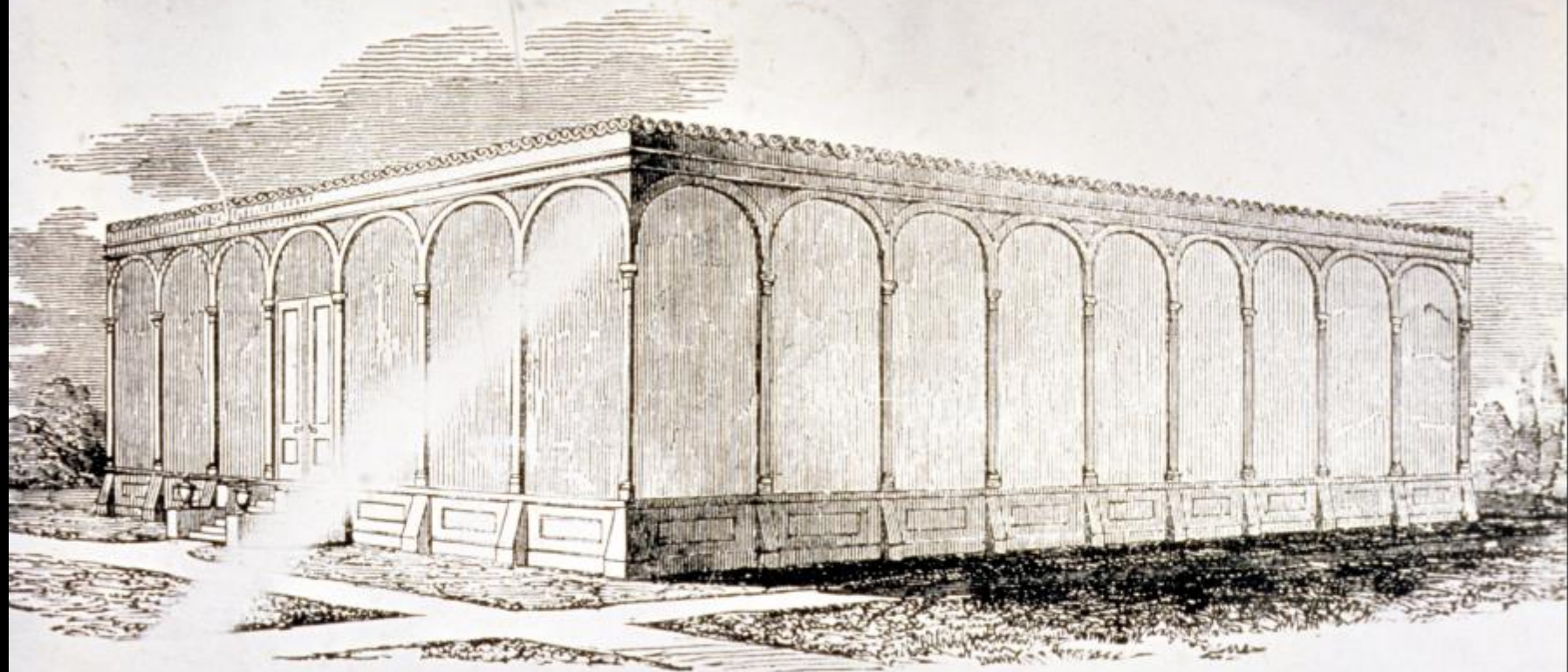




Invention usually requires  
NEED

Sir Joseph Paxton  
British Gardener  
1803 - 1865

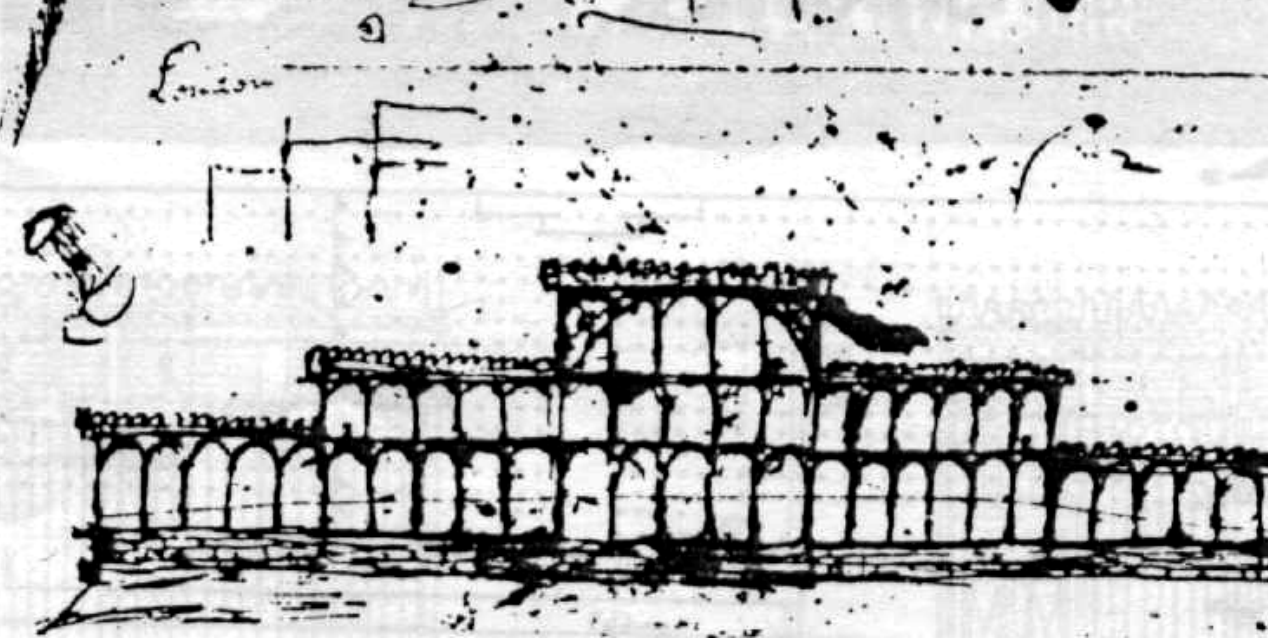
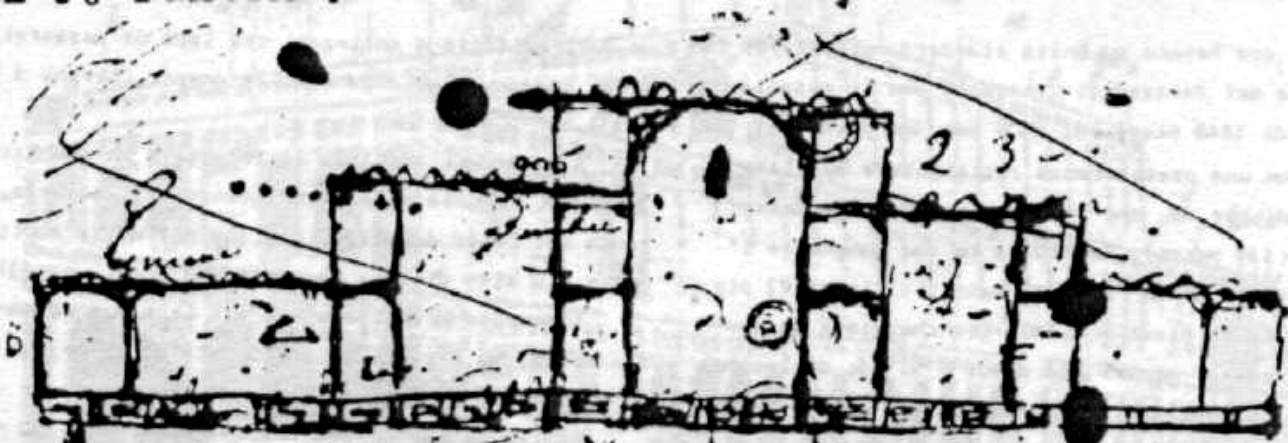




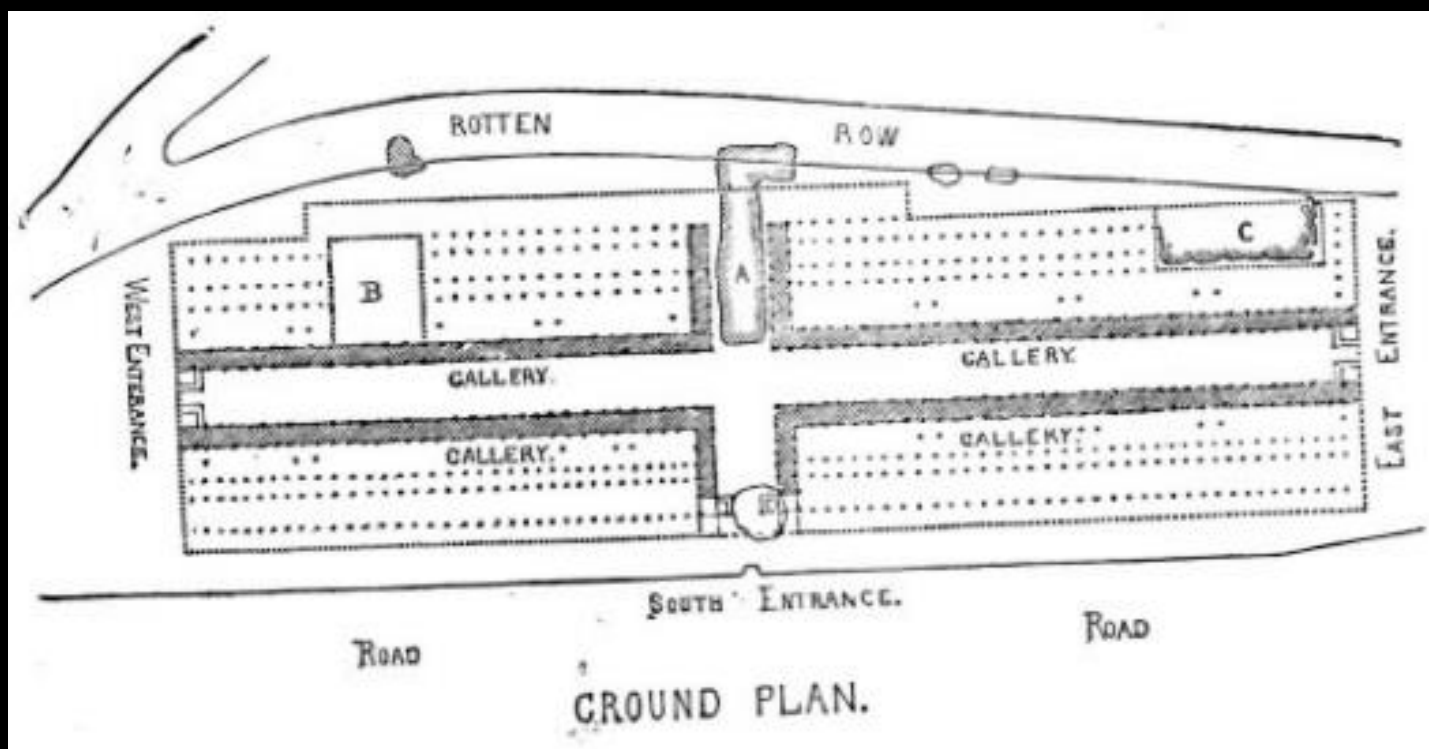
THE NEW VICTORIA REGIA HOUSE.—EXTERIOR.

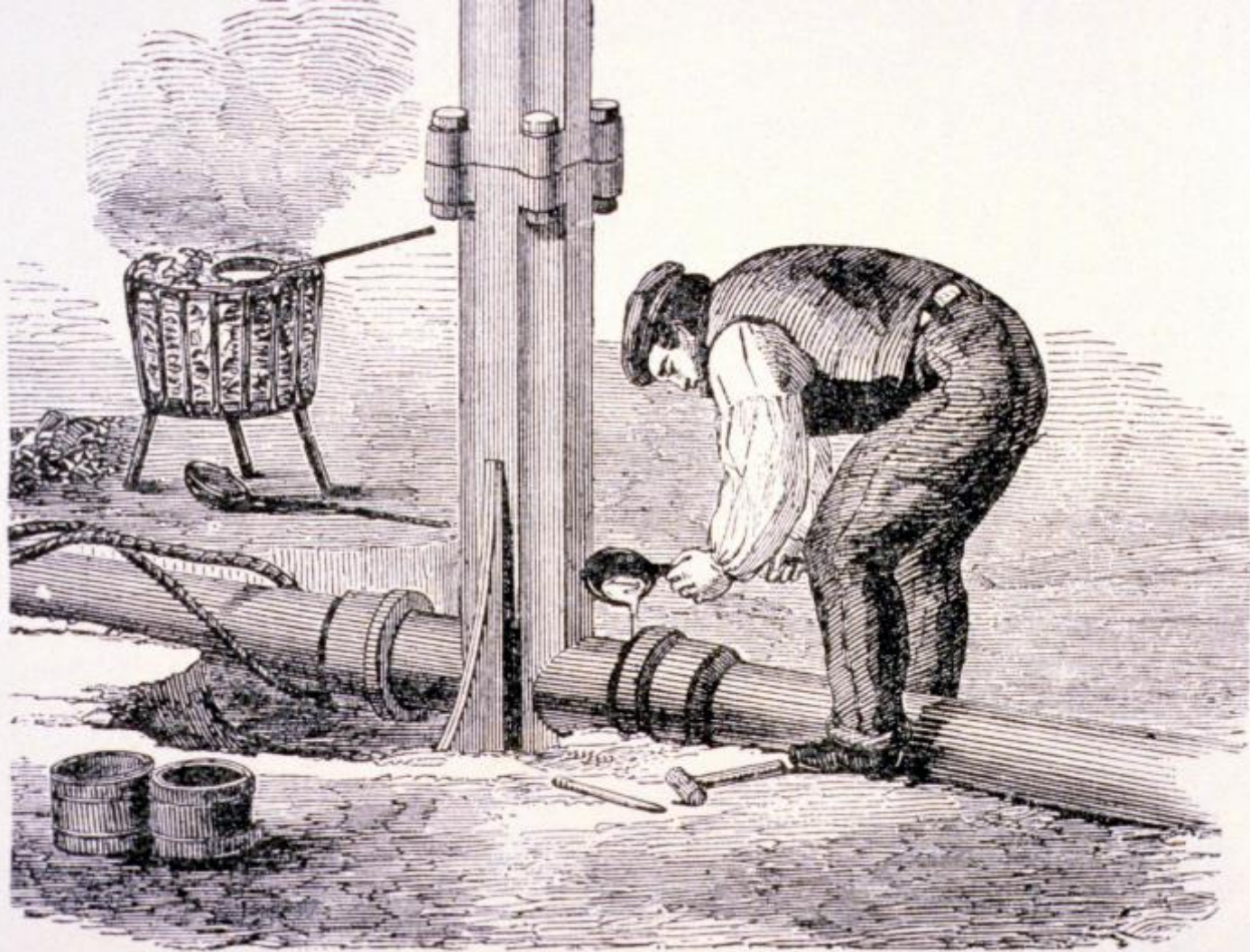


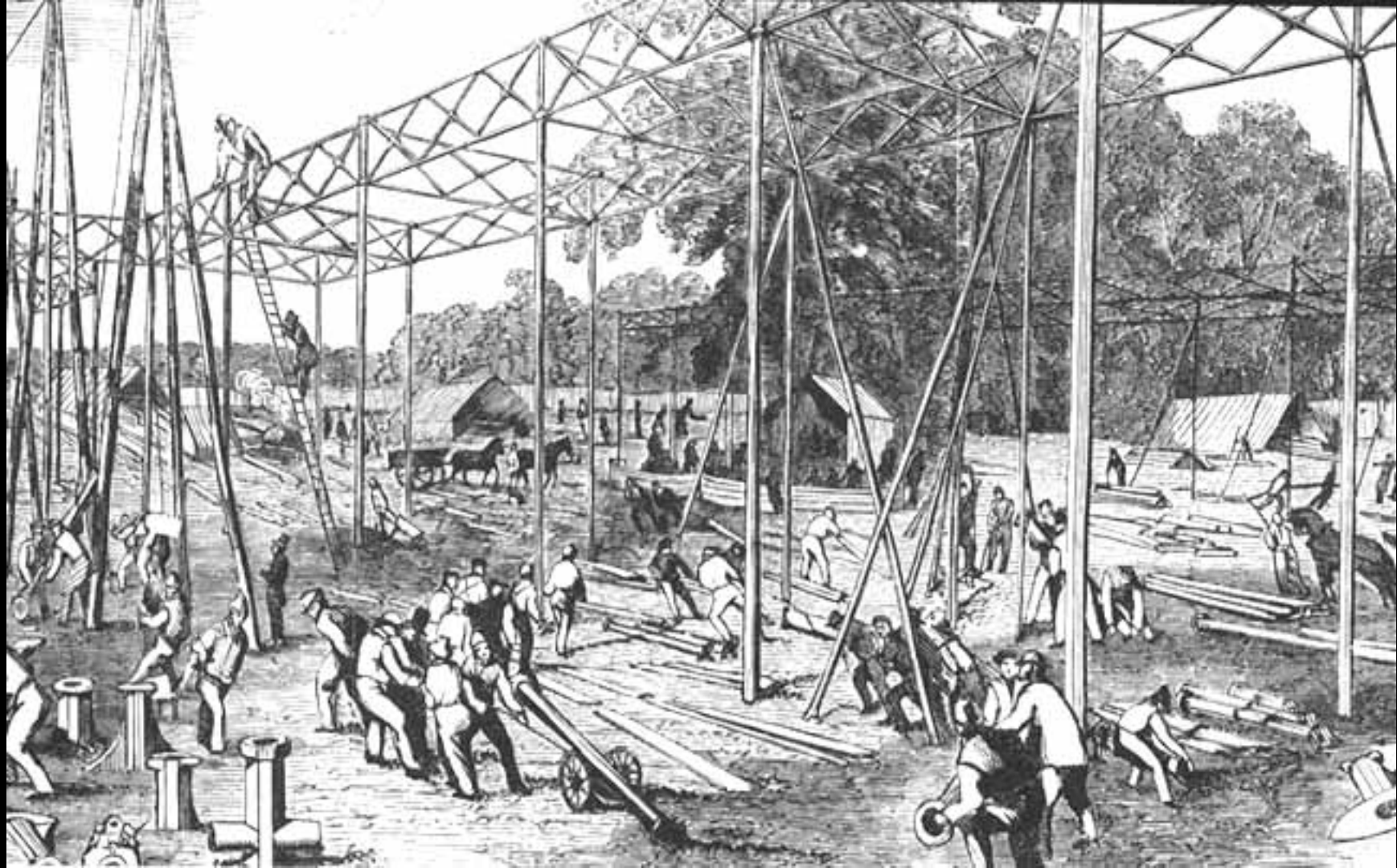
The Great Exhibition 1851  
Hyde Park, London, England  
Sir Joseph Paxton







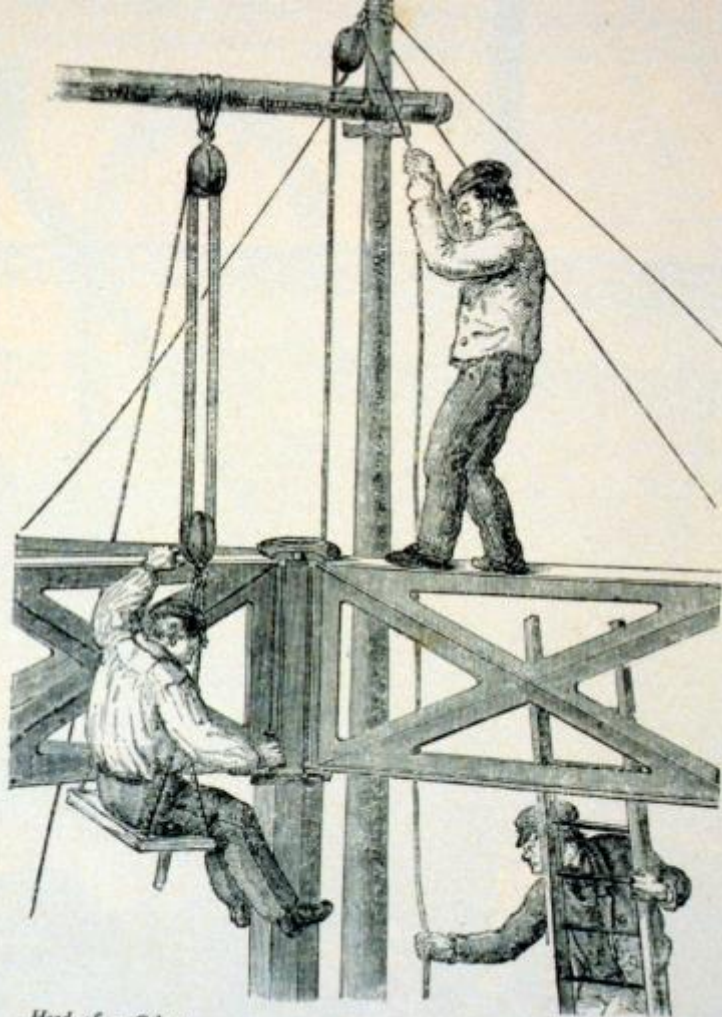






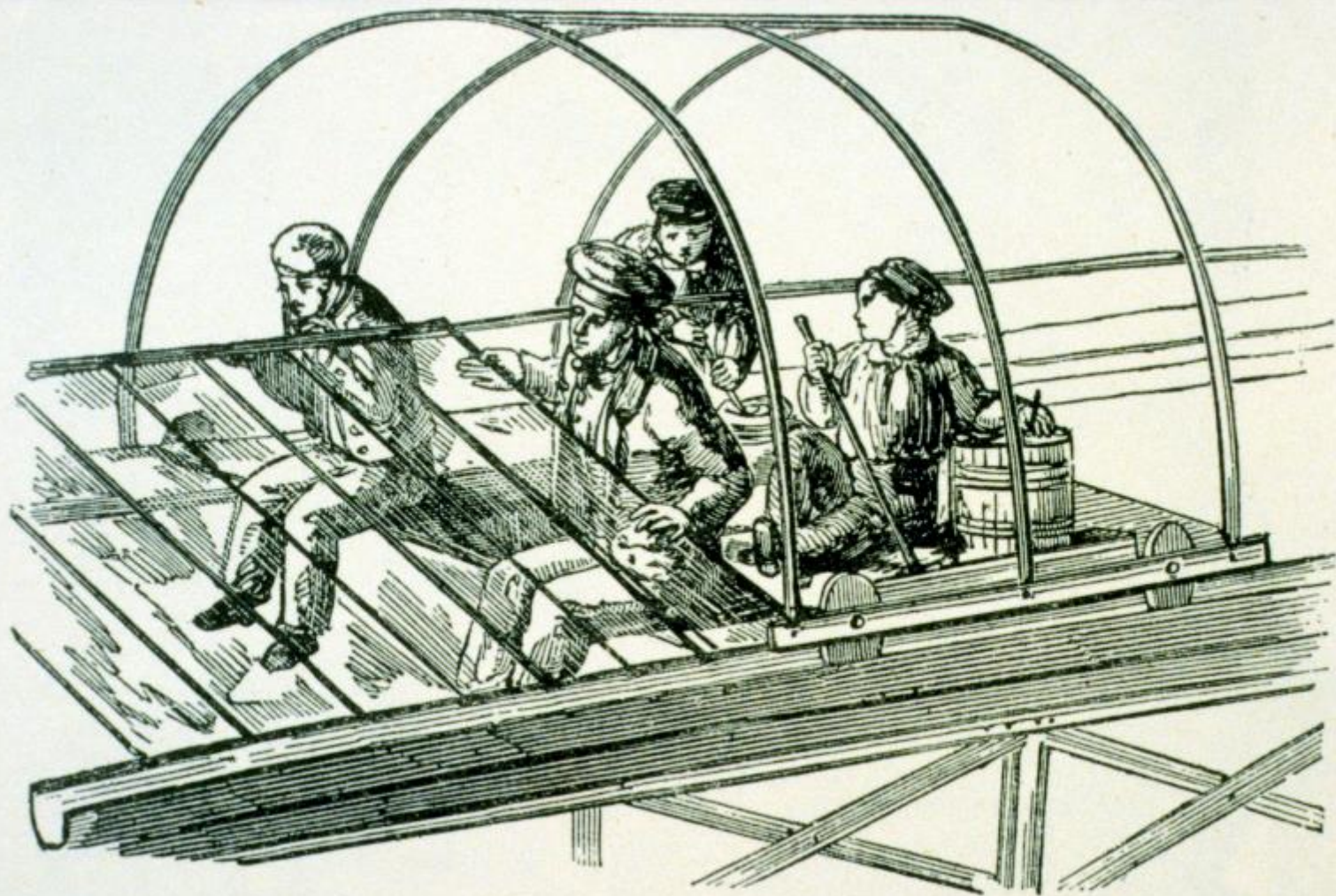






*Head of a Column.*





*Glazing Waggon.*





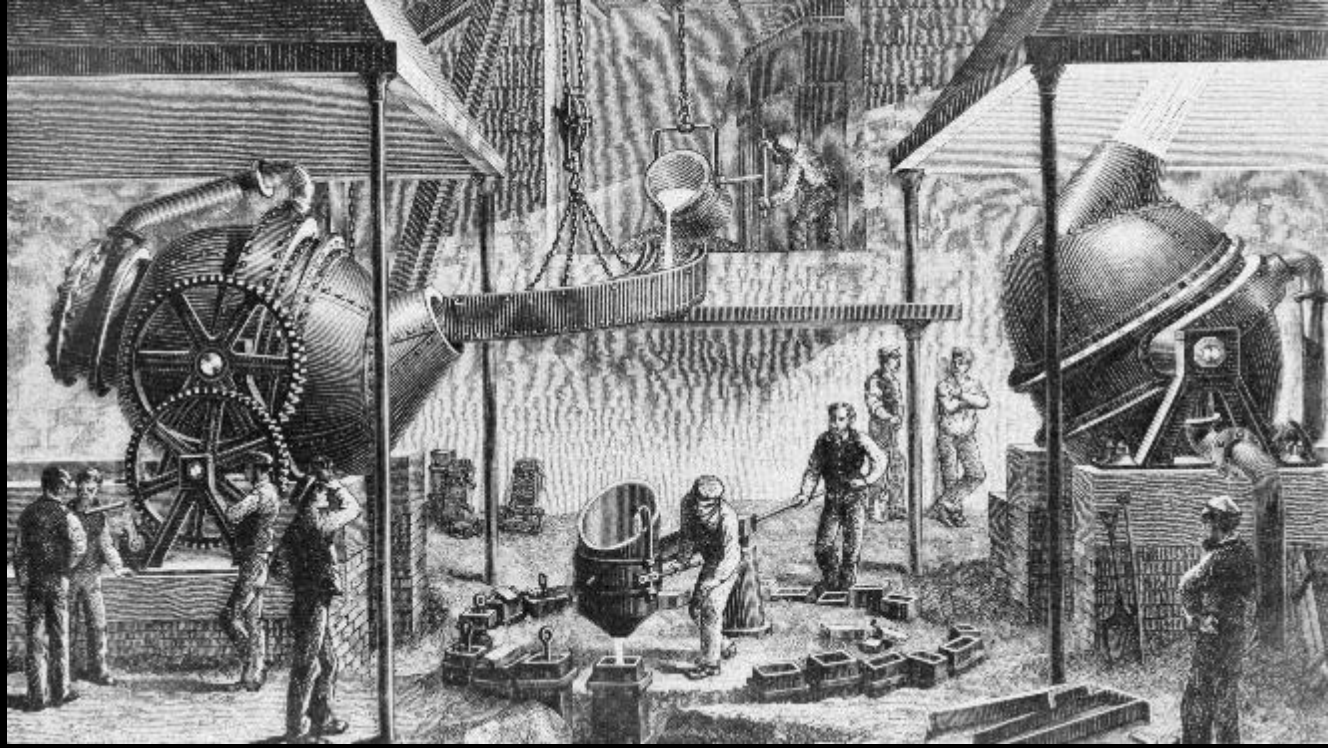


## Bessemer Process

~noun *metallurgy*

A process of producing steel in which impurities are removed by forcing a blast of air/oxygen through molten iron

[Origin: 1855-60;  
after Sir Henry  
Bessemer]



<https://dozr.com/blog/bessemer-process>



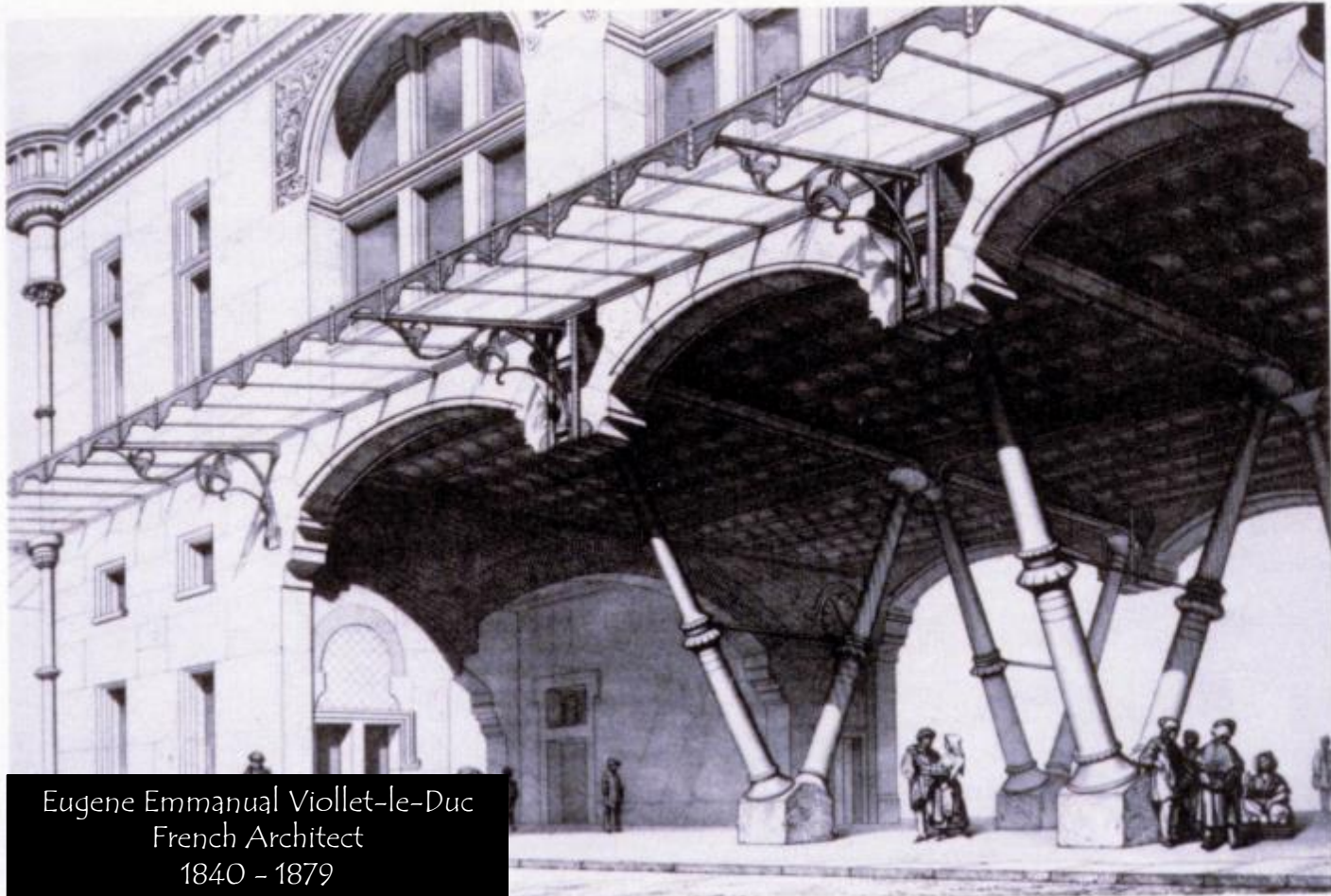
Paris Metro Entrances  
Hector Guimard  
1900 to 1913  
Art Nouveau Style











Eugene Emmanuel Viollet-le-Duc  
French Architect  
1840 - 1879



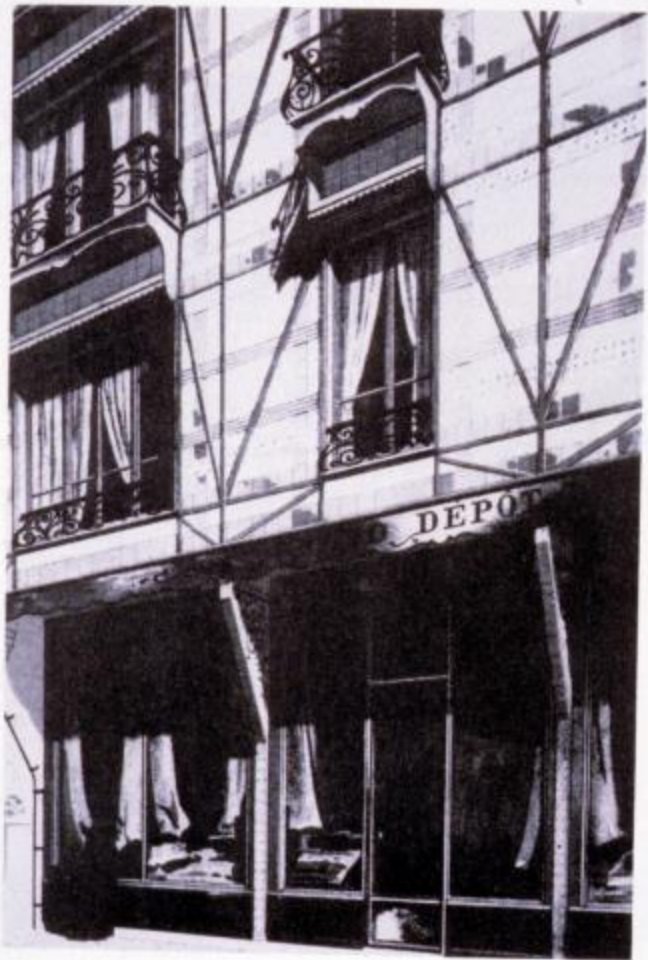


Plate 64. Eugène Viollet-le-Duc. Unpretentious shop and apartment building, 1863 (Viollet-le-Duc, *Atlas*, p. 36)

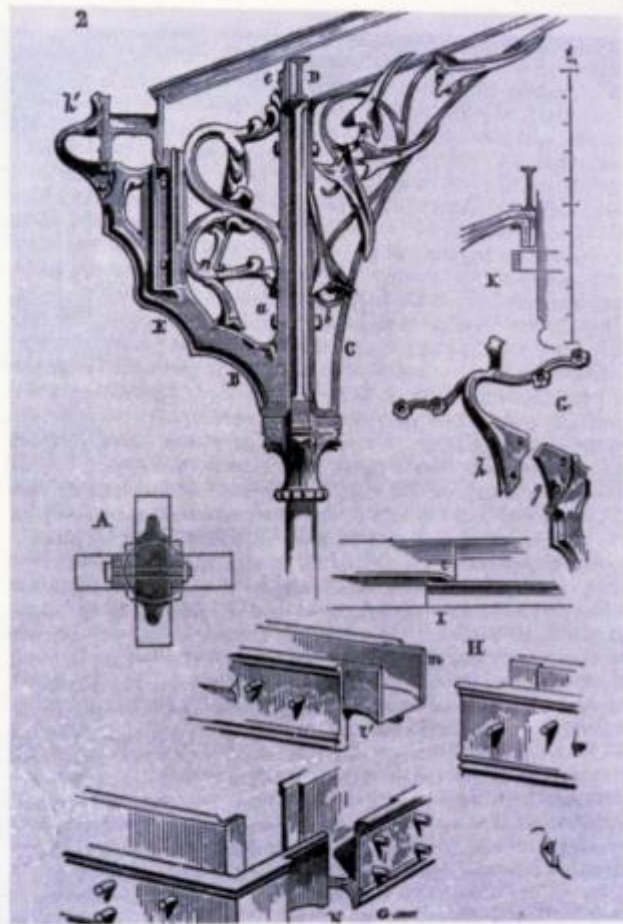


Plate 49. Eugène Viollet-le-Duc. Project for an Hotel de Ville (Viollet-le-Duc, *Lecture XIII*, p. 125)

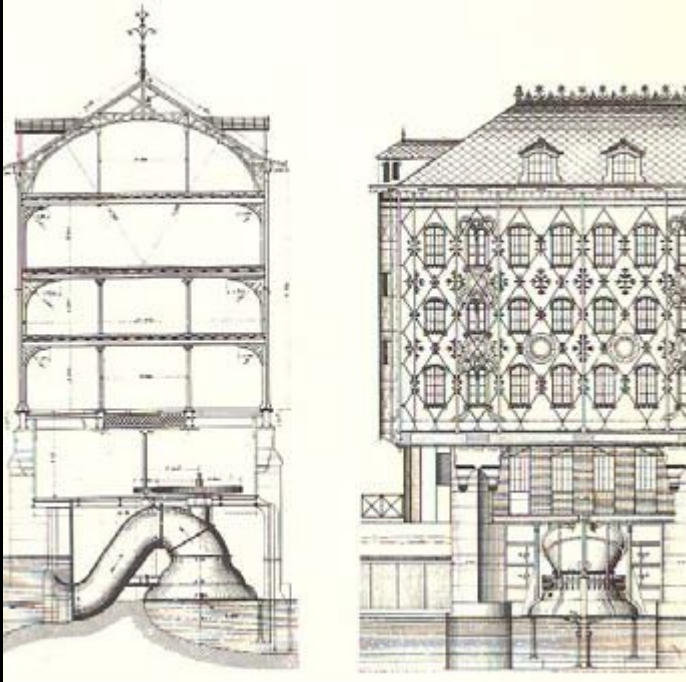




Menier Chocolate Factory  
Noisiel sur Marne, France  
Jules Saulnier  
1872



Looking for larger clear SPANS to accommodate industrial processes/machines

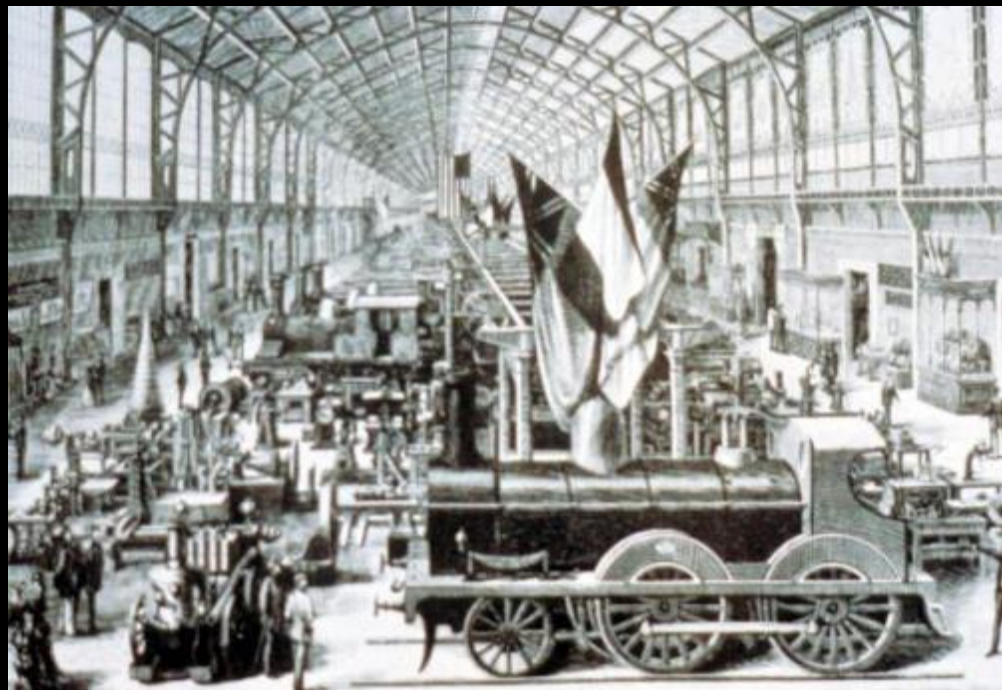


# Exhibition Buildings

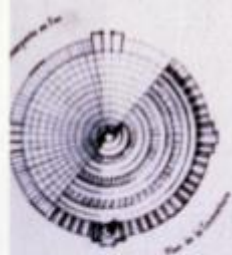


Plate 54. Alphonse Gosset, Moët and Chandon Wine Establishment, Epernay, c. 1879 (Turgan, XIII, 1880, p. 41)





Plan Circulaire



Plan Elliptique

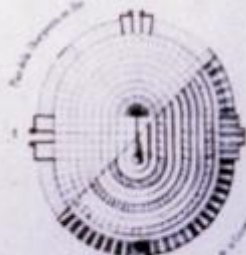


Plate 41. Paul Goussard, Project for the International Exhibition Building of 1867, published in 1865 (Goussard, pl. 1)



528. PARIS — Galerie des Machines C. L. C.

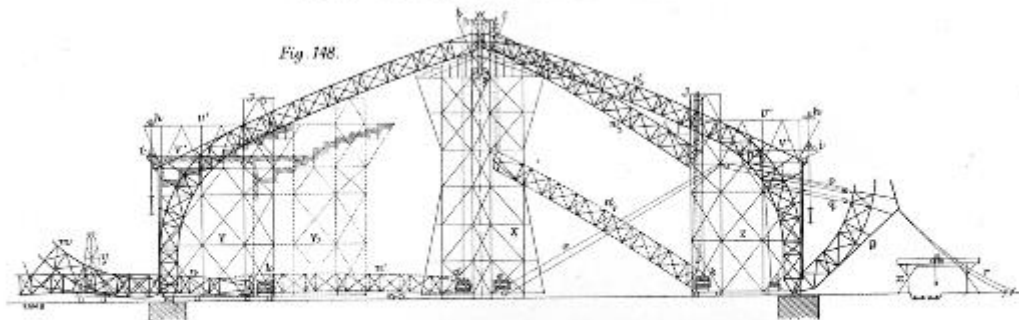


Galerie des Machines  
Exposition Universale  
Paris, France  
Victor Contamin Engineer  
1889



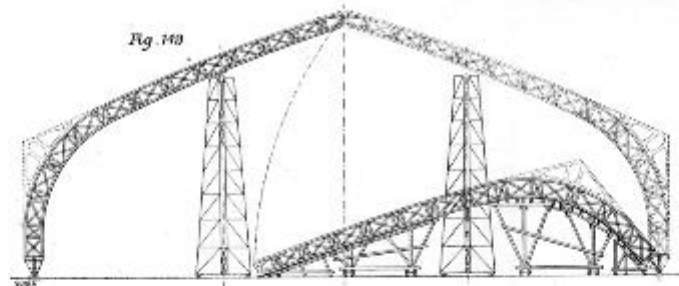


Fig. 148.



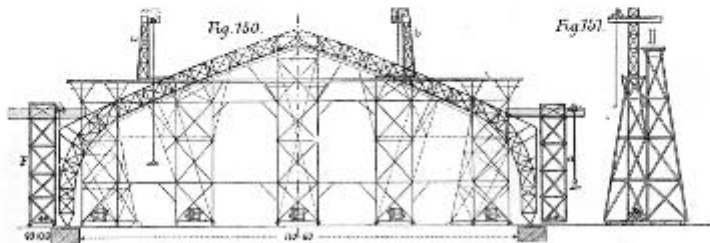
MODE OF ERECTING MACHINERY HALL ROOF; THE FIVES LILLE COMPANY. (See page 457.)

Fig. 149.



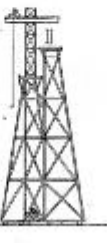
PROPOSED MODE OF ERECTING MACHINERY HALL ROOF. (See page 457.)

Fig. 150.



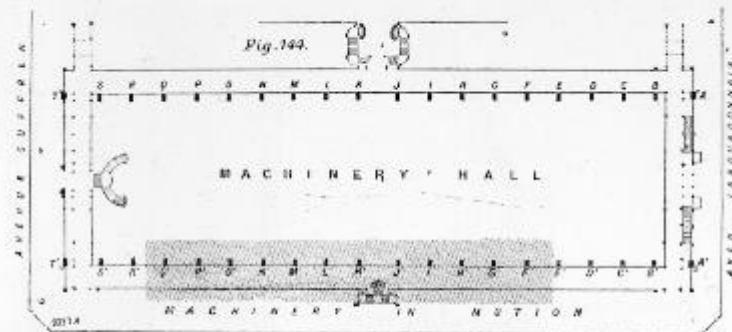
MODE OF ERECTING MACHINERY HALL ROOF; H. M. GAIL ET CIE. (See page 458.)

Fig. 151.



THE MACHINERY HALL.

Fig. 144.



PLAN SHOWING POSITION OF PIERS AND STAIRCASES. (See page 453.)



FIG. 147. (See page 457.)

Fig. 145.

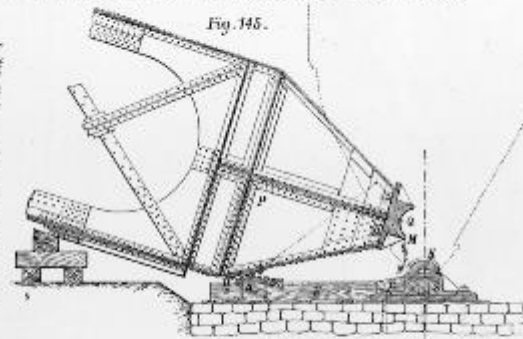
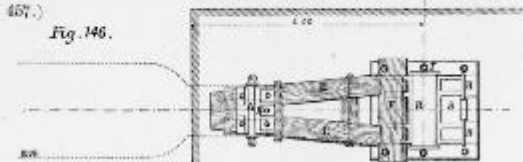
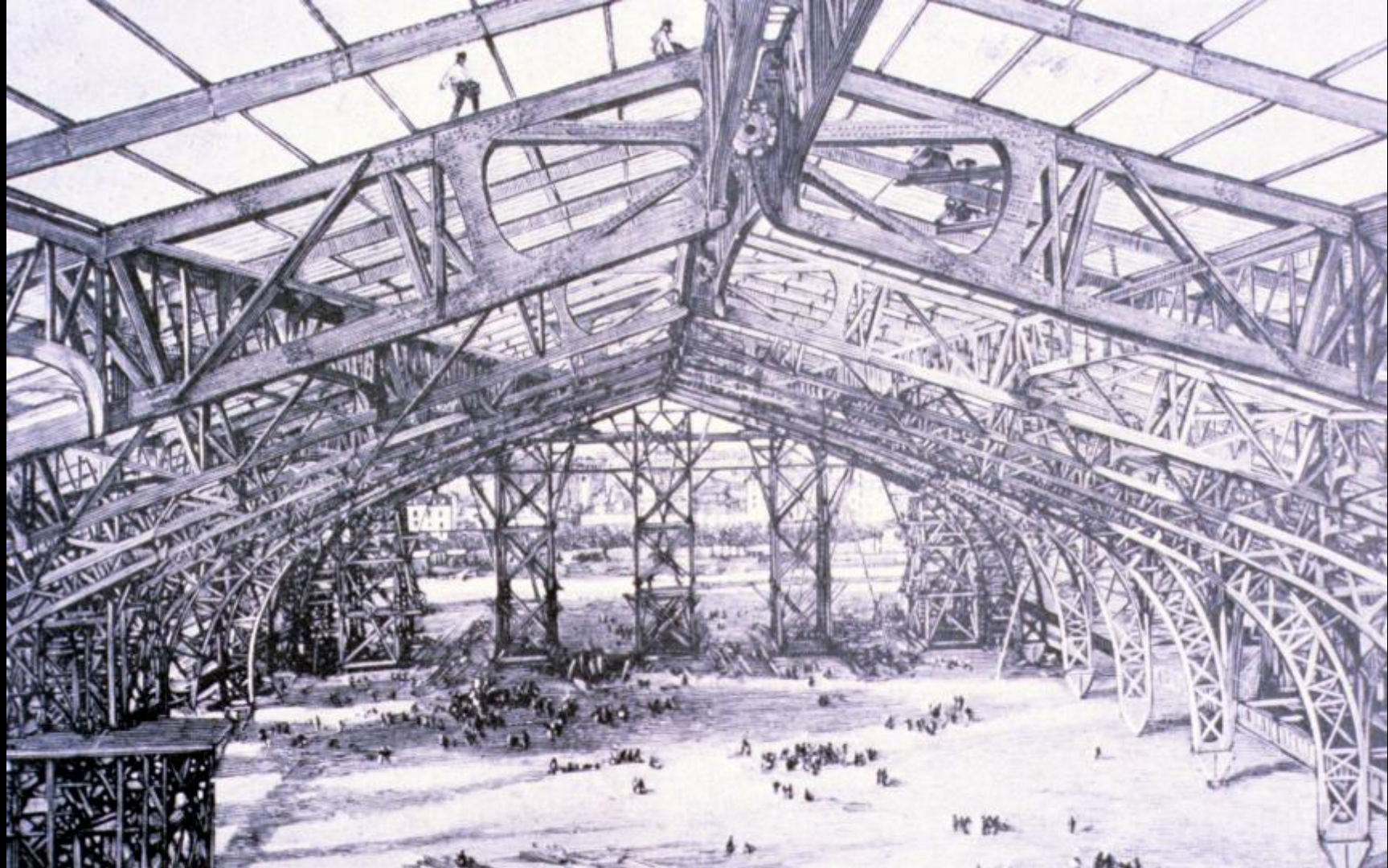


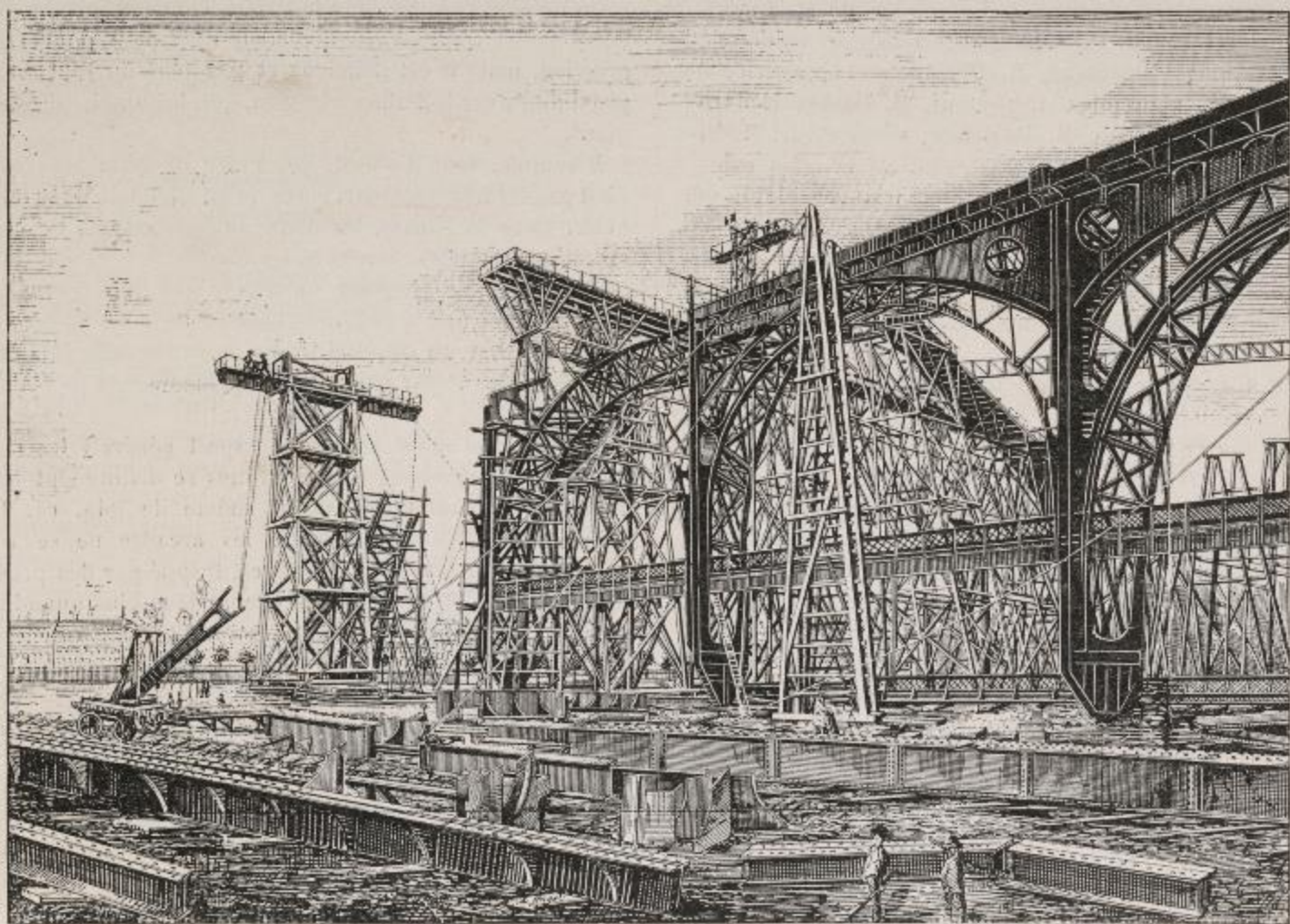
Fig. 146.



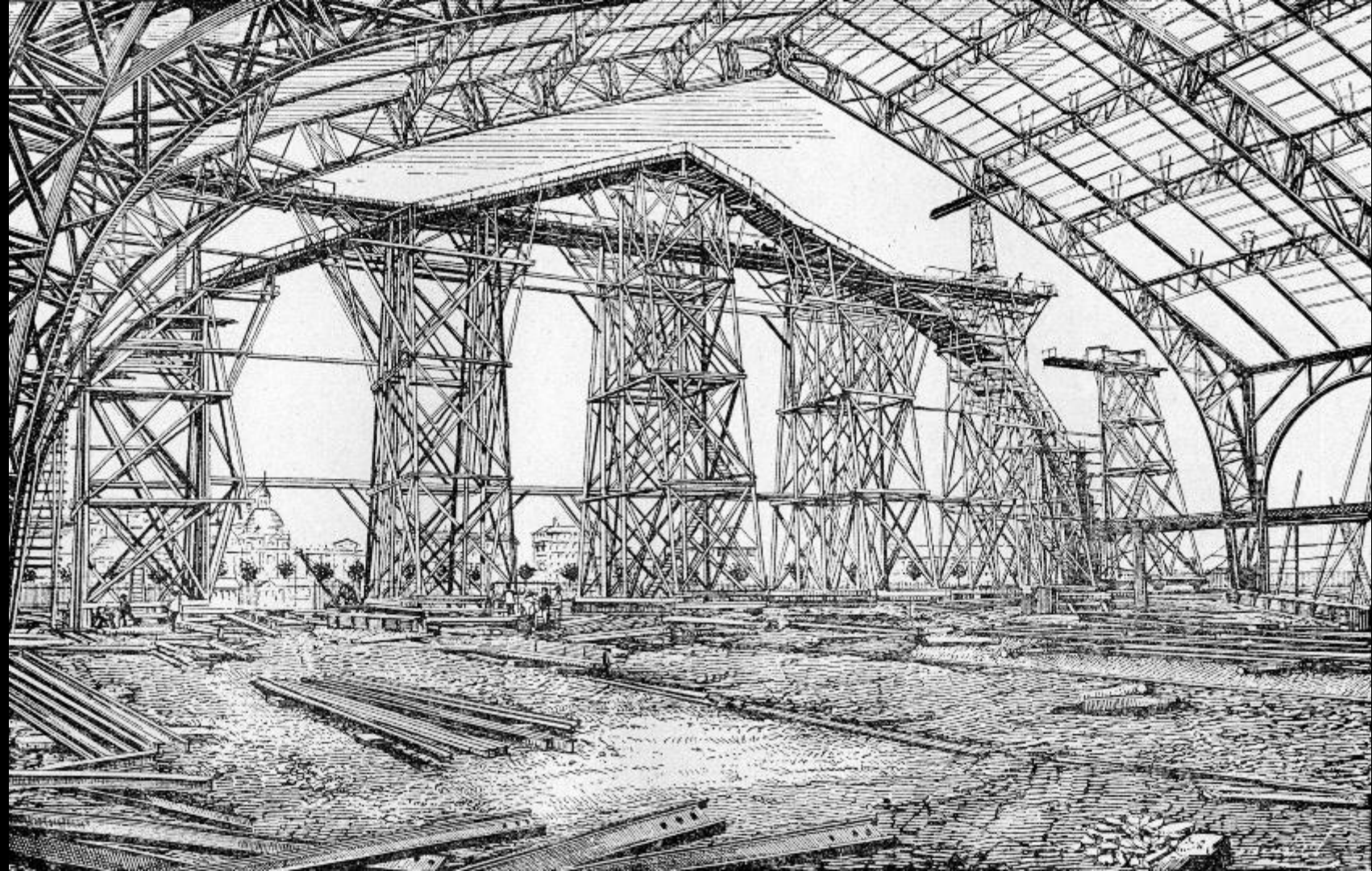
MODE OF ERECTING PRINCIPALS. (See page 458.)



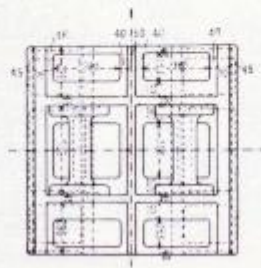
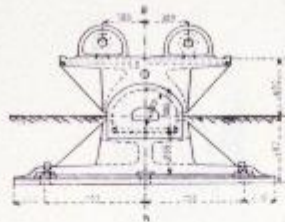
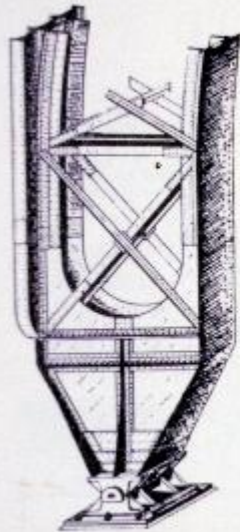
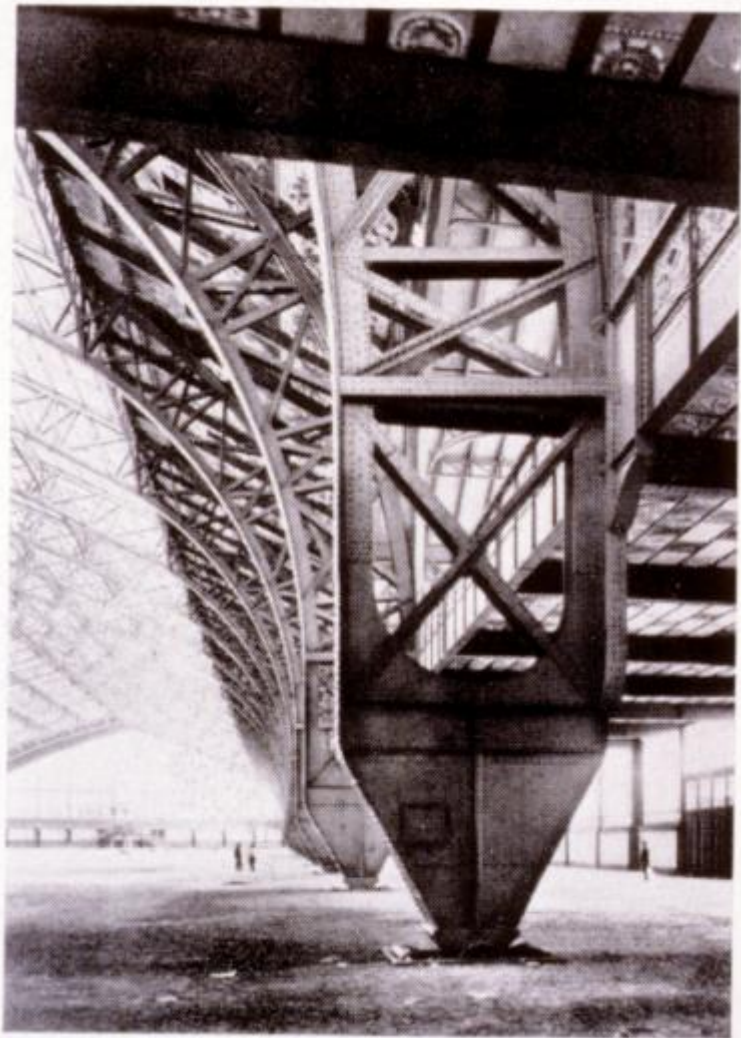




Le montage des grandes fermes de la Galerie des Machines.







14 Contamin and Dutert,  
*Galerie des Machines, Paris, 1887-89.*  
*Detail of the hinged supports.*



706. - PARIS. - La Galerie des Machines (VII<sup>e</sup>). - G. I.









Eiffel Tower  
Great Exposition 1889  
Paris, France  
Gustav Eiffel  
324m



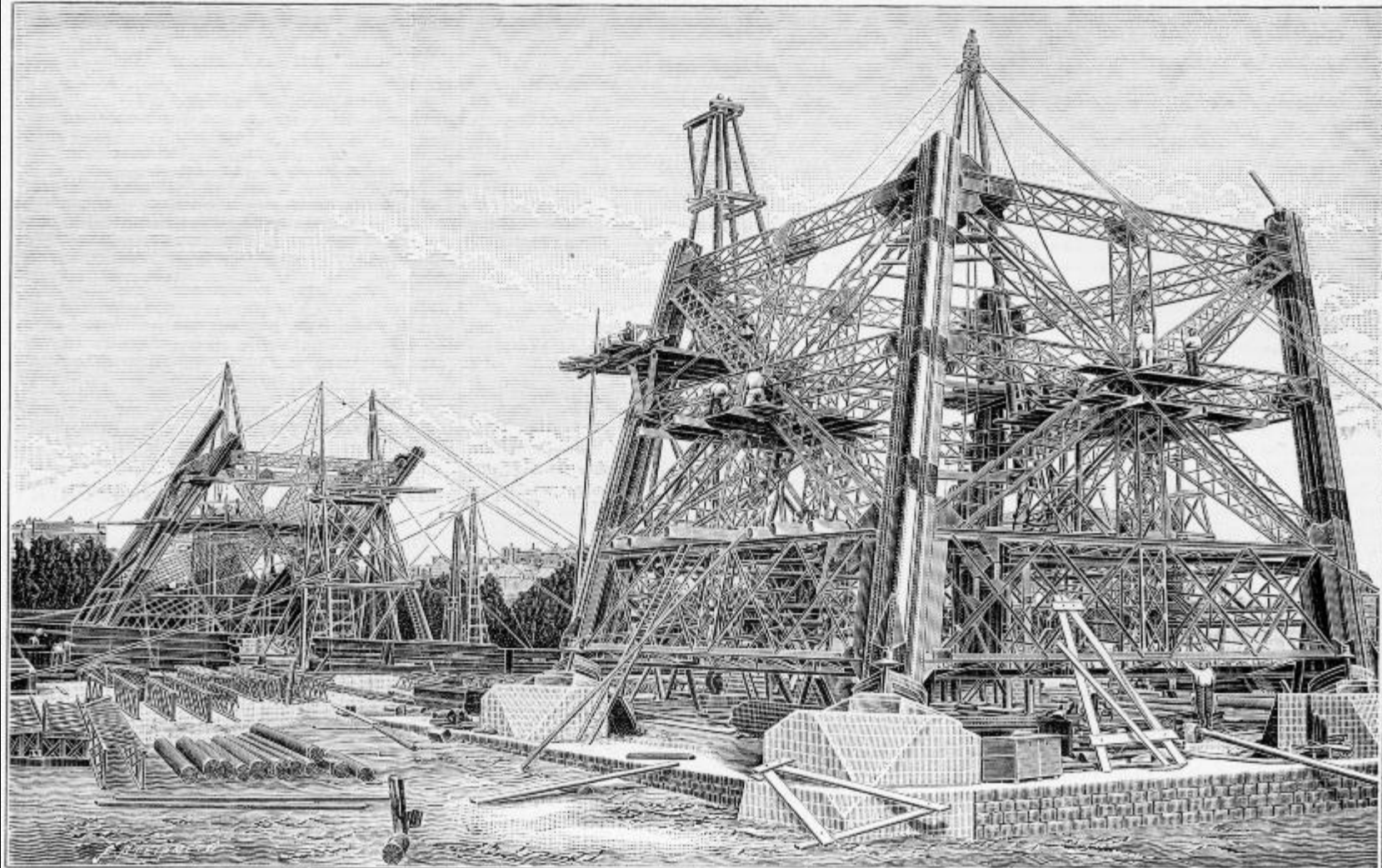


FIG. 37. THE EIFFEL TOWER, COLUMN NO. 4; SEPTEMBER, 1887.











ACIERIES



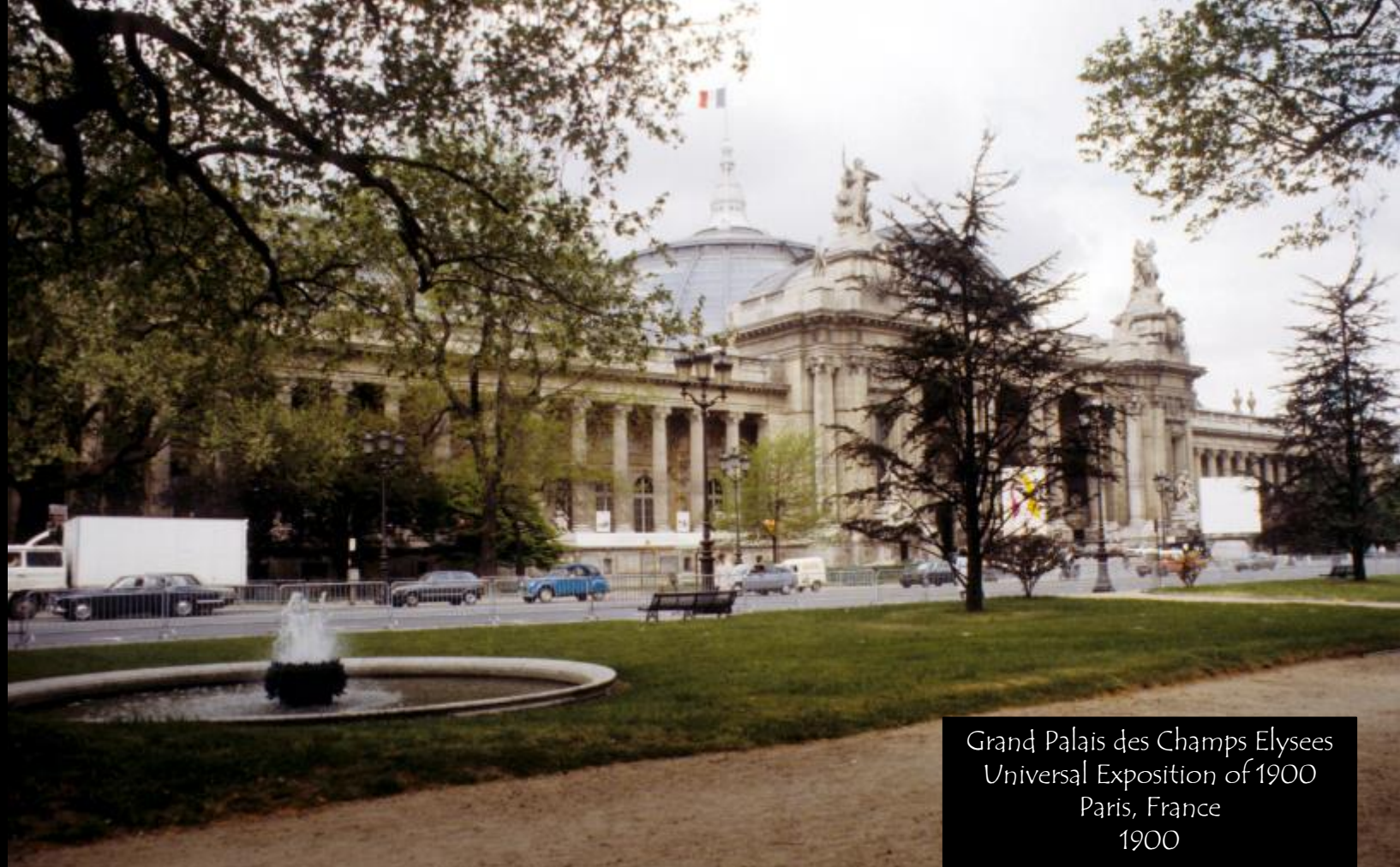












Grand Palais des Champs Elysees  
Universal Exposition of 1900  
Paris, France  
1900













# Train Stations and Railroads

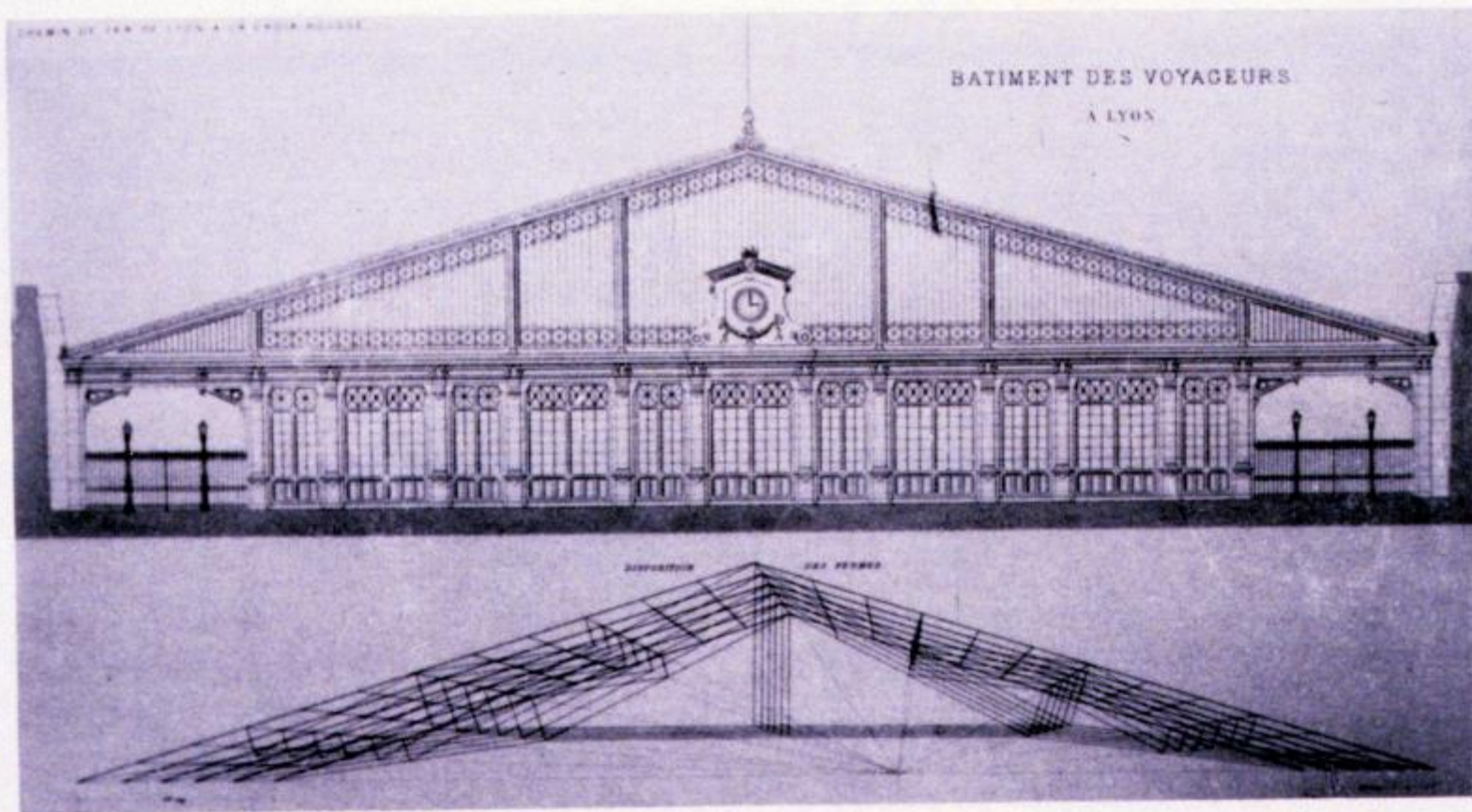


Plate 13. François Cendrier and A. Julien. Gare de Perrache, Lyon, 1855 (*Révue générale de l'architecture*, XVIII, pl. 17)



Paddington Station  
London, England  
Isambard Kingdom Brunel Engineer  
1838

















St. Pancras Station  
London, England  
William Henry Barlow Architect  
1868









Kings Cross Station  
London, England  
George Turnbull and Lewis Cubitt  
1852









Liverpool Street Station  
London, England  
1874











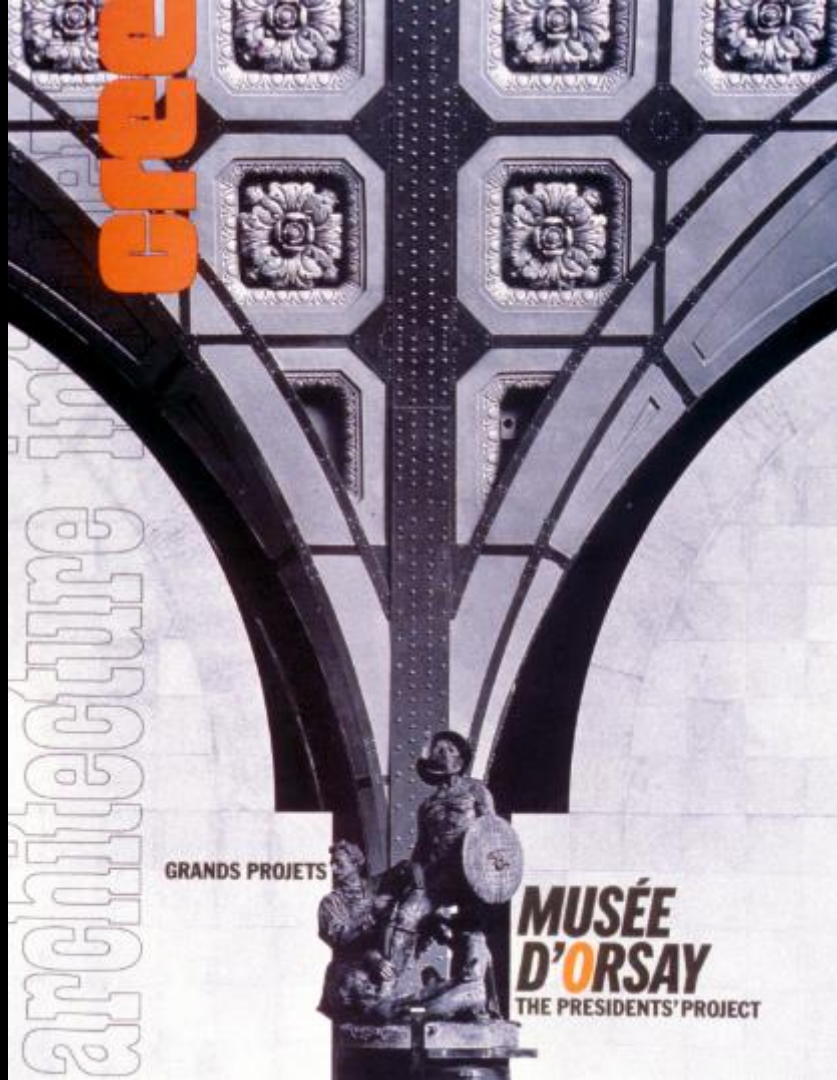




Gare d'Orsay  
Victor Laloux, Lucien Magne and Emile Benard  
Paris, France  
1900  
Renovated to Musee d'Orsay  
Gae Aulenti Architect  
1986







arec

architecture in

GRANDS PROJETS

**MUSÉE  
D'ORSAY**  
THE PRESIDENTS' PROJECT



























Steel/Iron and Glass

Atrium Roofs

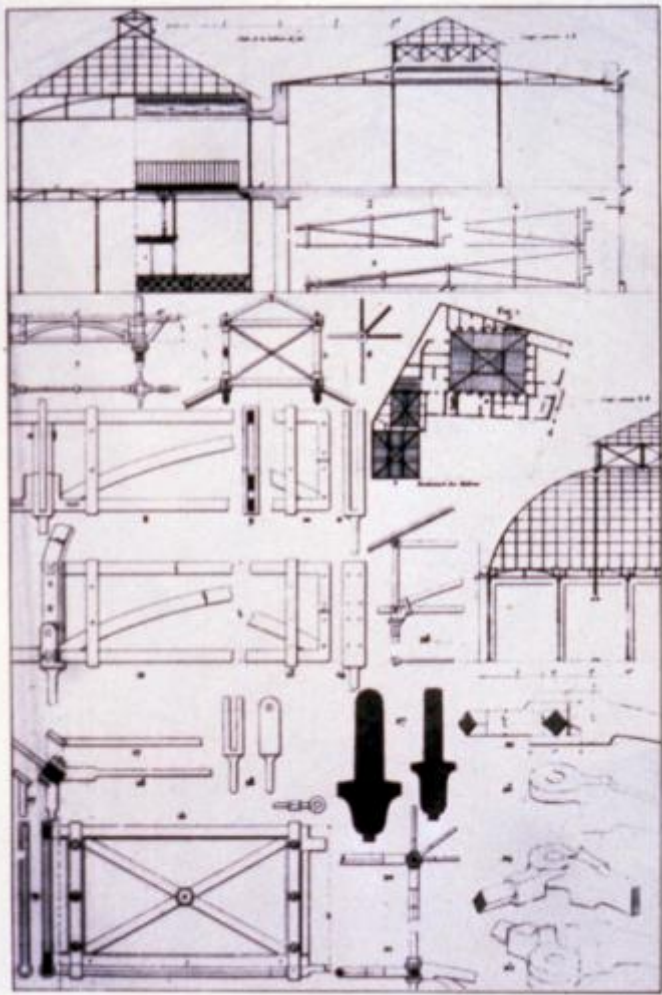


Plate 20. Tavernier. Galerie de Fer, Paris, 1829 (Thiollet, 1832, pl. 26)



Plate 19. Passage des Princes, Paris, 1860 (Frances H. Steiner)





The Block Arcade  
Melbourne, Australia  
1892











Galeries Lafayette  
Paris, France  
Georges Chedann Architect  
Art Nouveau Style  
1912

Glass by Tiffany





















Gran Hotel Ciudad de  
Mexico  
Mexico City  
Art Nouveau  
1899

Glass by Tiffany







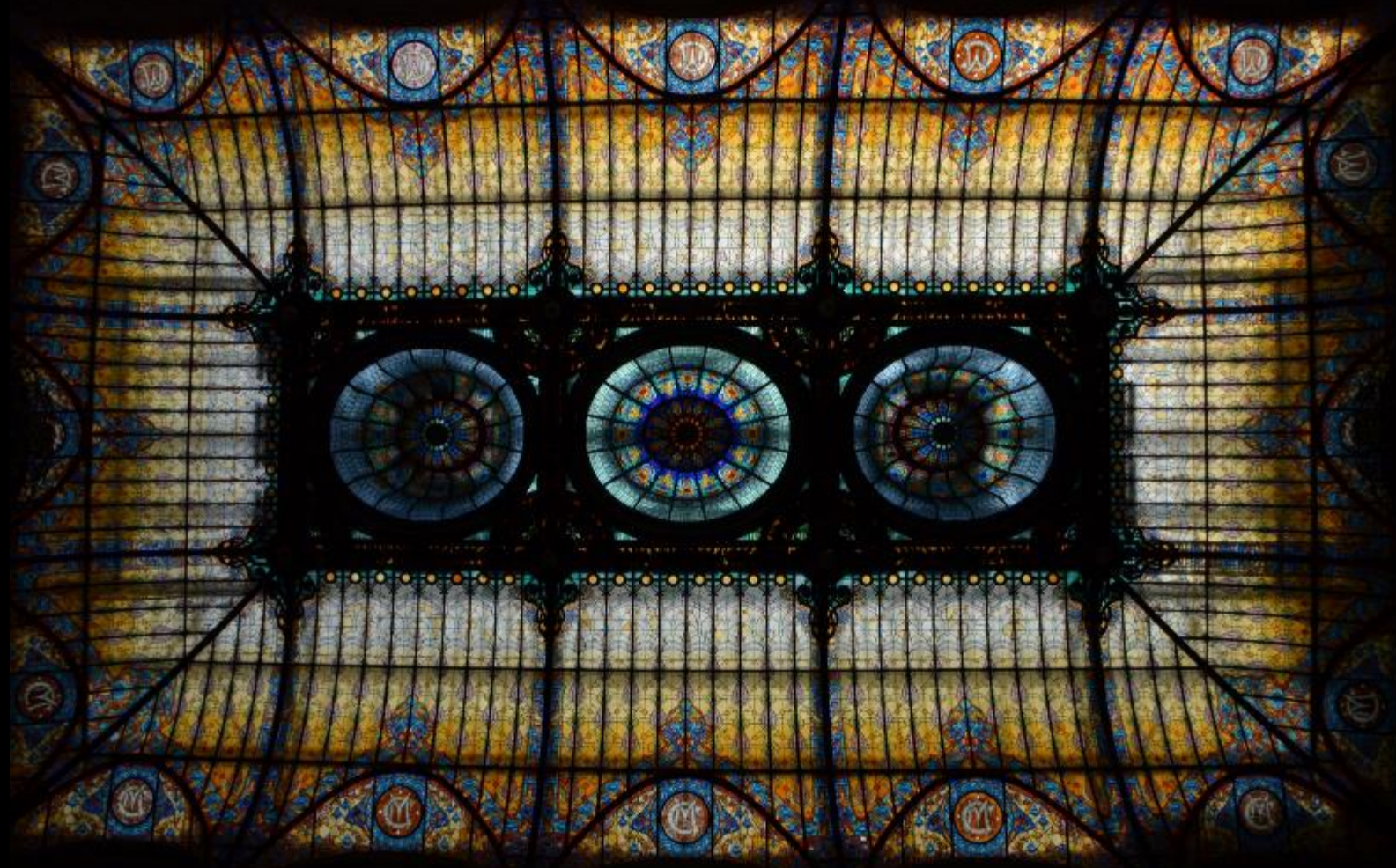



















The Rookery  
Chicago, Illinois, USA  
Burnham and Root  
1891  
Glass Court  
Frank Lloyd Wright  
1905





















Steel Framing  
–  
Multi-storey buildings  
to  
Skyscrapers





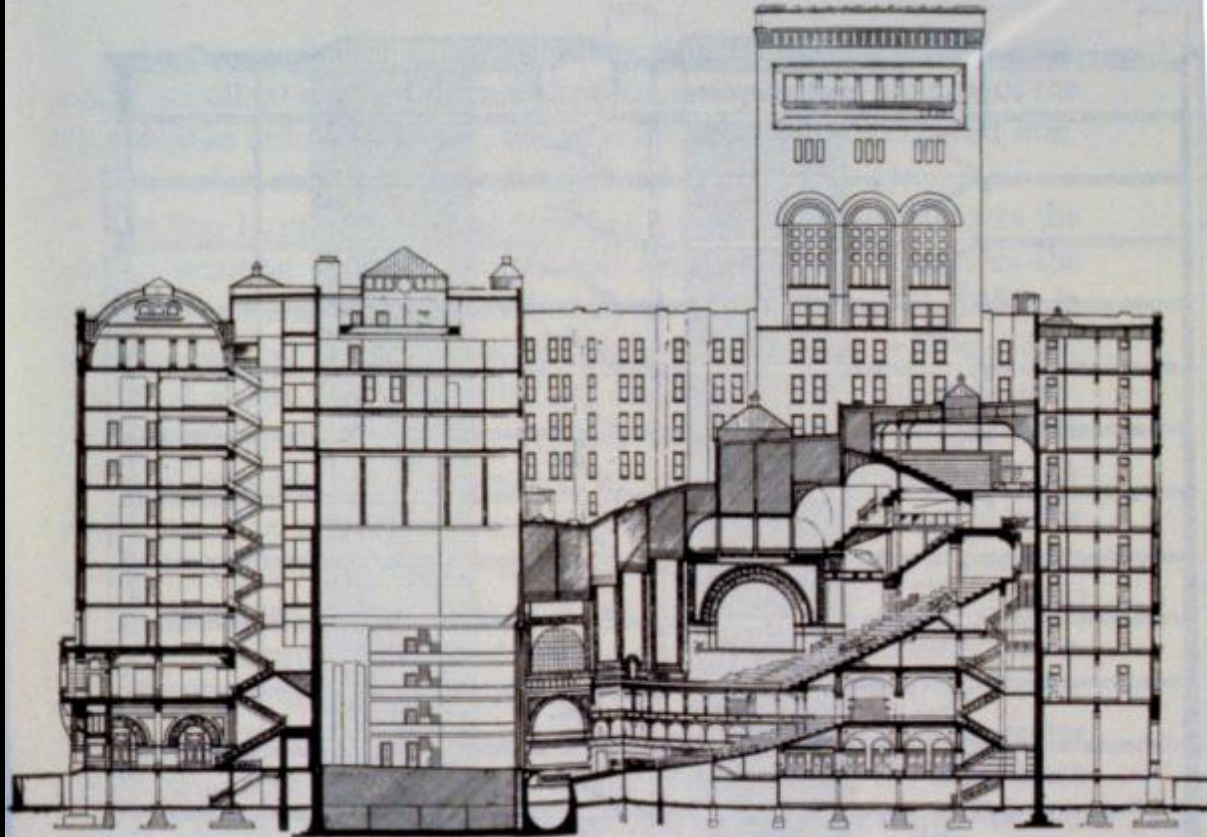
Auditorium Building  
Dankmar Adler & Louis Sullivan  
Chicago, Illinois, USA  
1889





40. Auditorium Building, Chicago, Ill., 1887-89. Adler and Sullivan, architects. Longitudinal section. The interior framework of the Auditorium embraced every structural technique in iron available at the time.

The Auditorium Building, Chicago, Ill., 1887-89, designed by Daniel Burnham and John Wellborn Root, was the first skyscraper to be built in Chicago. The building's exterior was designed by Burnham and Root, while the interior was designed by Adler and Sullivan. The building's interior framework was made of iron and was the first to use a steel frame. The building's exterior was made of terra cotta and was the first to use a terra cotta cladding. The building's interior was the first to use a steel frame and was the first to use a steel frame.







William Le Baron Jenney  
Architect and Engineer  
Father of the Skyscraper  
1832 - 1907

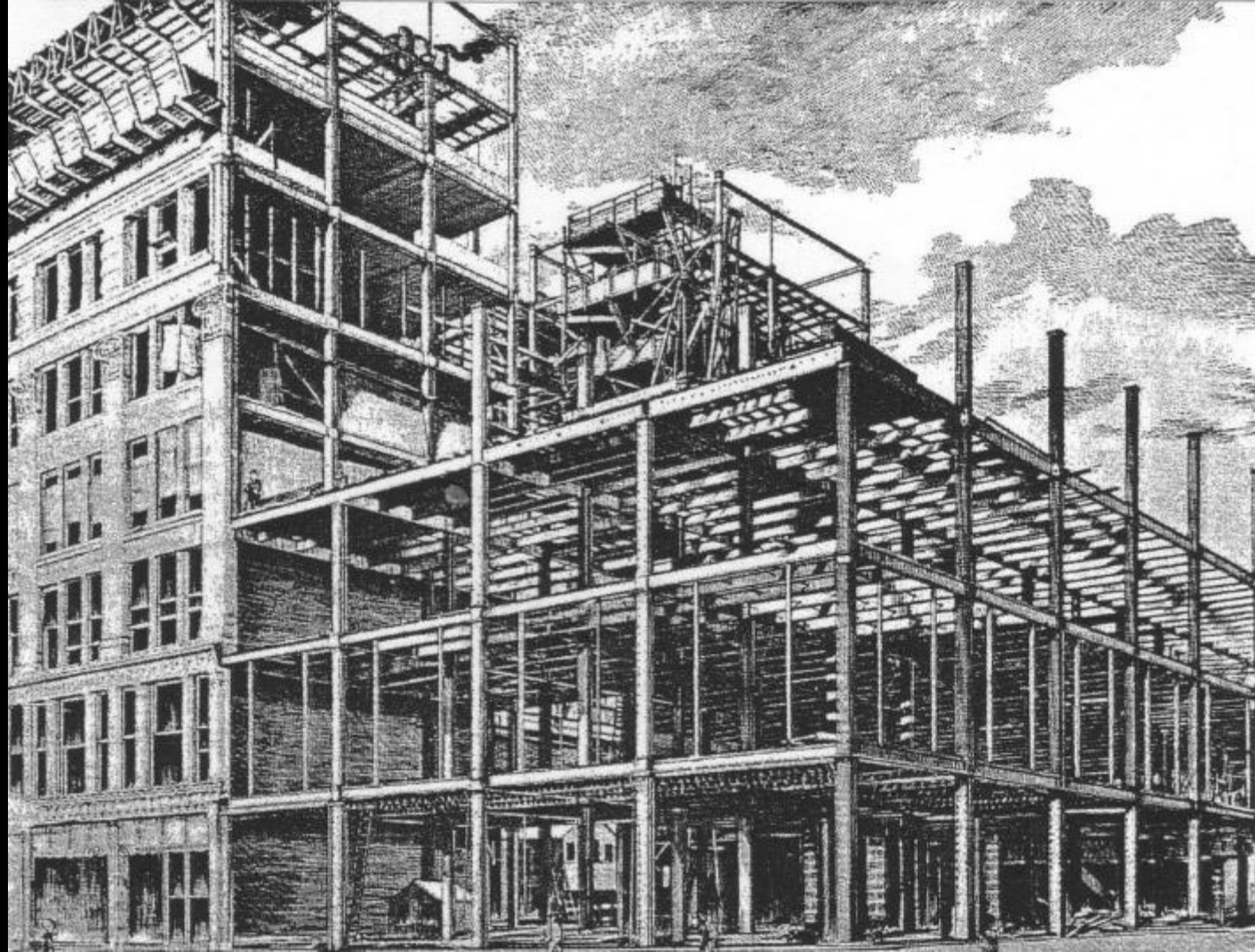
*The Fair, Department Store, Chicago  
State and Adams Streets*



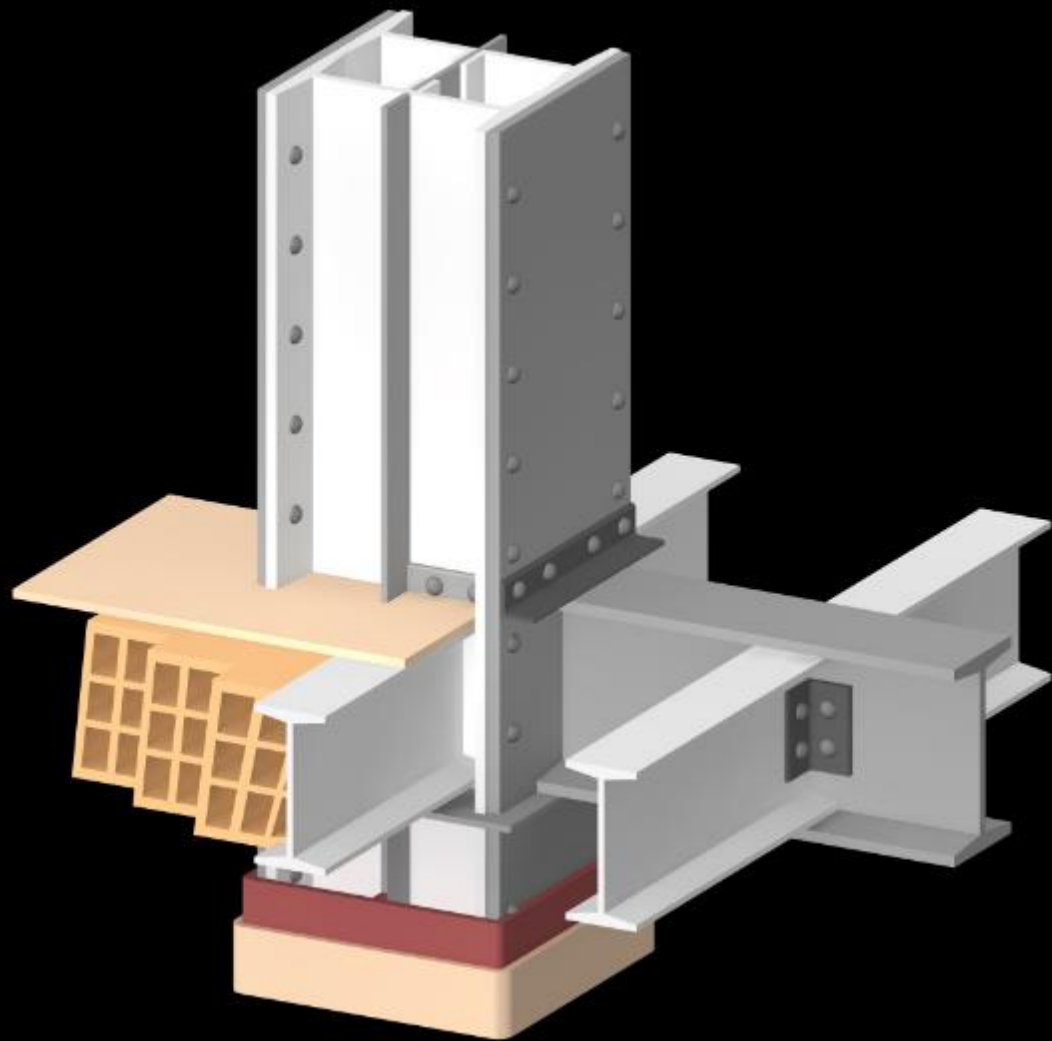
The Fair Store  
Chicago, Illinois  
William Le Baron Jenney  
1874













# HOW IS This for High?

SIXTEEN STORIES,  
MONADNOCK BUILDING.

All the windows hung with the **Gardner Ribbon, Pulleys and Attachments**. Investigate, and you will use no other. Send for our new catalogue, containing half tone etchings of seventy-five of the finest buildings in the world, all using the Gardner materials: sent free if you mention the **SCIENTIFIC AMERICAN**.

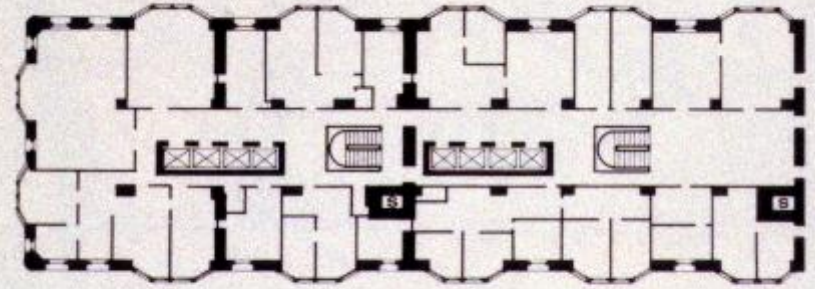
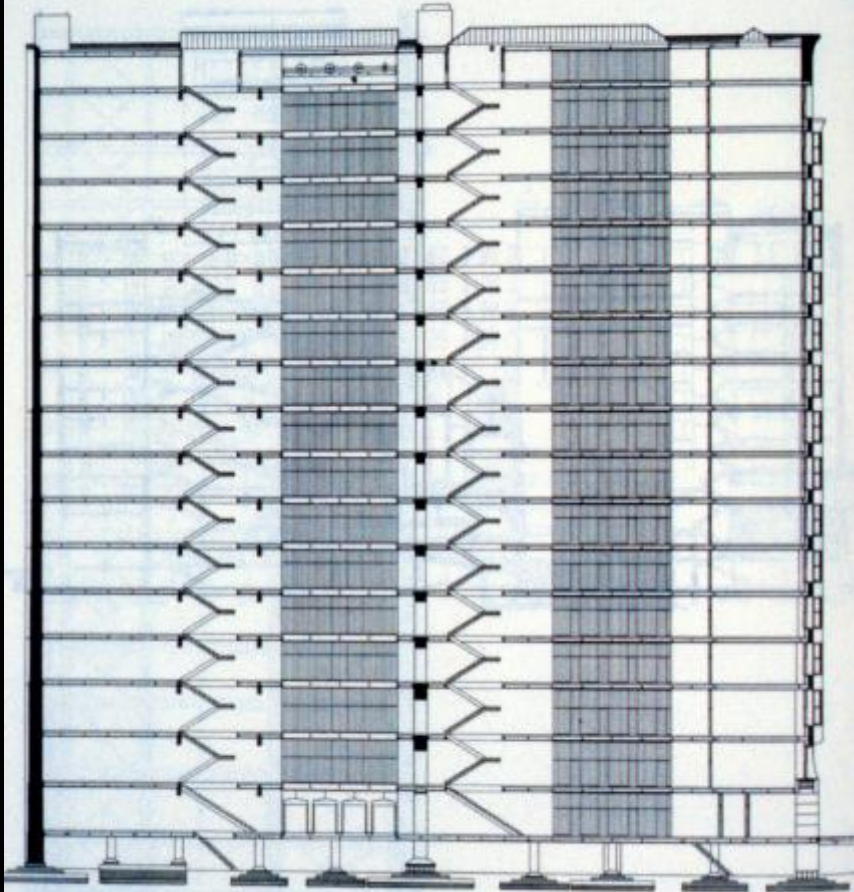
**GARDNER**  
**Sash Balance Co.**

First Nat'l Bank Bldg.,  
**CHICAGO, ILL.**

Monadnock Building (north  
half)  
Chicago, Illinois  
Burnham & Root  
1891



41. Monadnock Building, Chicago, Ill., 1889-91. Burnham and Root, architects. Longitudinal section. The heavy masonry walls were already out of date in Chicago by the time John Wellborn Root designed this architectural landmark, but the interior iron frame of the Monadnock embodied the most advanced principles.



0 5 10 20

26 Root, *Monadnock Block*, Chicago, 1891. *Typical floor plan.*









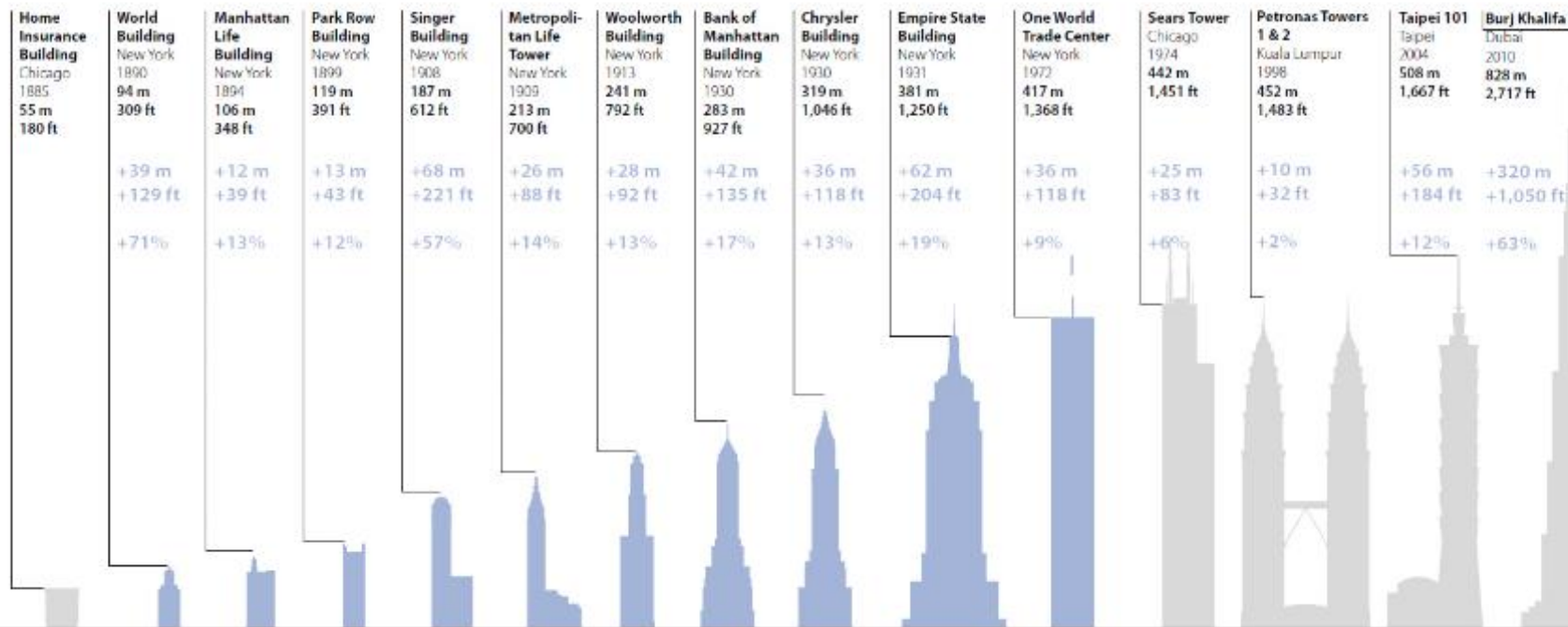




# History of the "World's Tallest Building"

According to CTBUH Height Criteria: Height to Architectural Top

● NYC Buildings ● Non-NYC Buildings







2 storey addition

Original 10 storey height

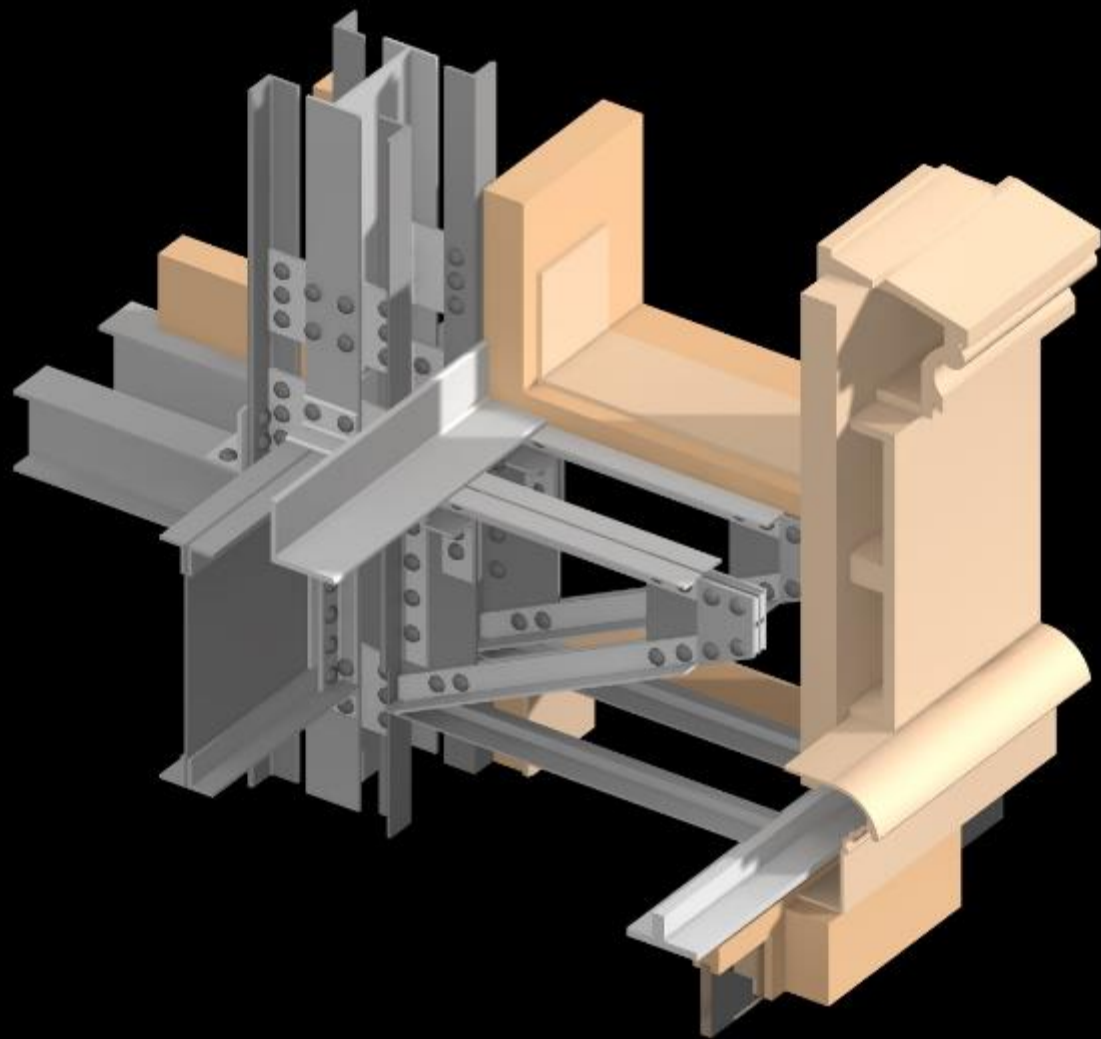
Home Insurance Building  
Chicago, Illinois  
William Le Baron Jenney  
1885



Reliance Building  
Chicago, Illinois  
Burnham, Root & Atwood  
1895  
First real curtainwall skyscraper









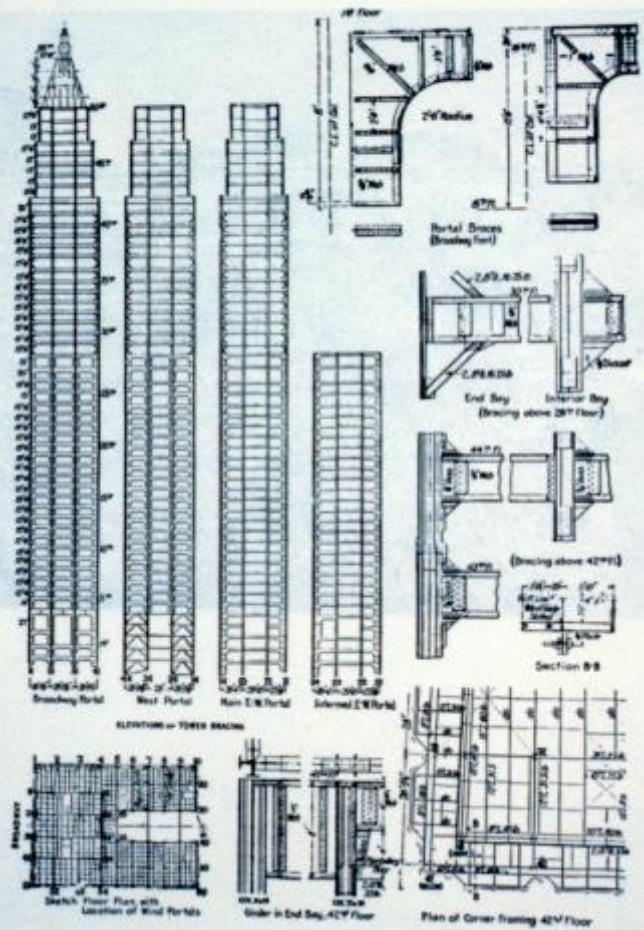








67. Woolworth Building, New York City, 1911-13. Cass Gilbert, architect; Gunvald Aus Co., engineers. Elevations and details of the steel frame. The Woolworth was the highest building in the world at the time of its construction and was supported on the most elaborately braced steel frame.



Woolworth Building  
New York City, USA  
1913

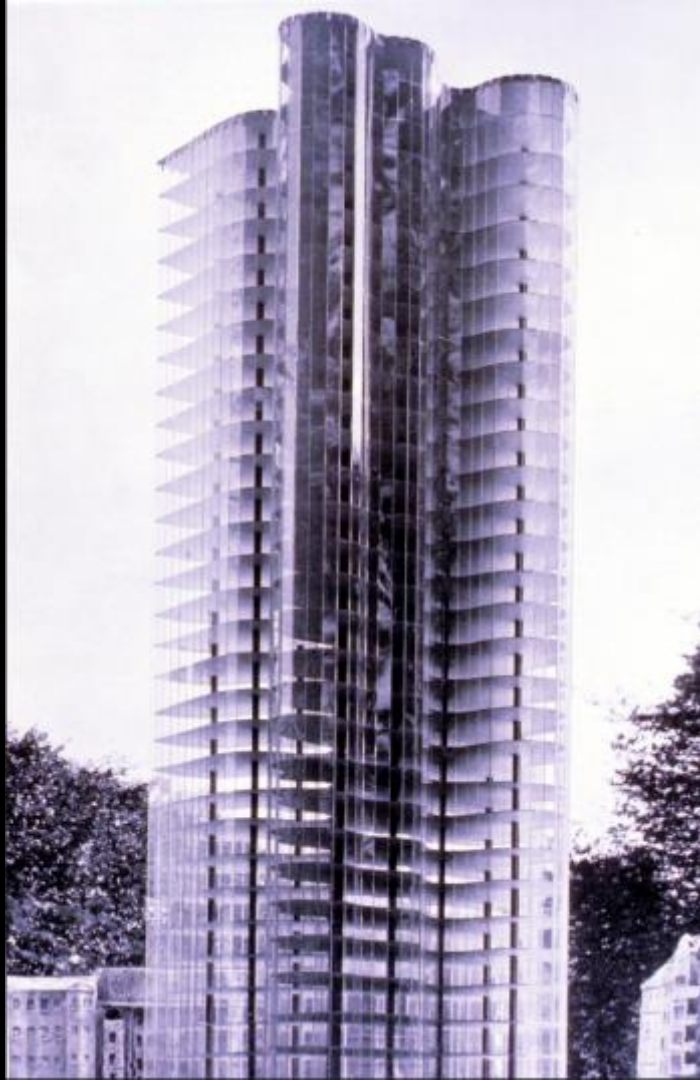




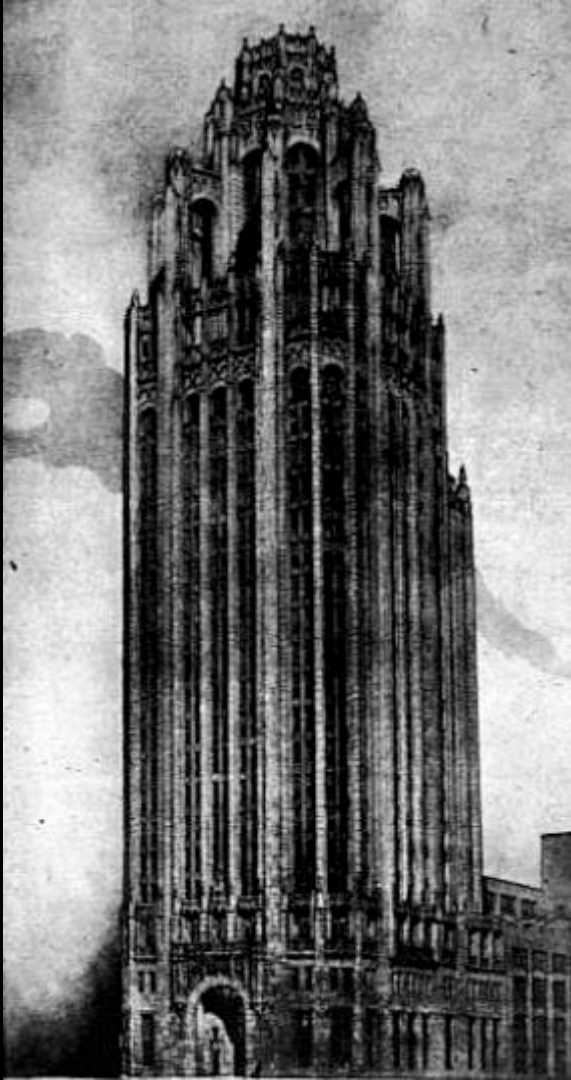
# The role of the Competition in Inventing a New Typology

What is a Skyscraper??



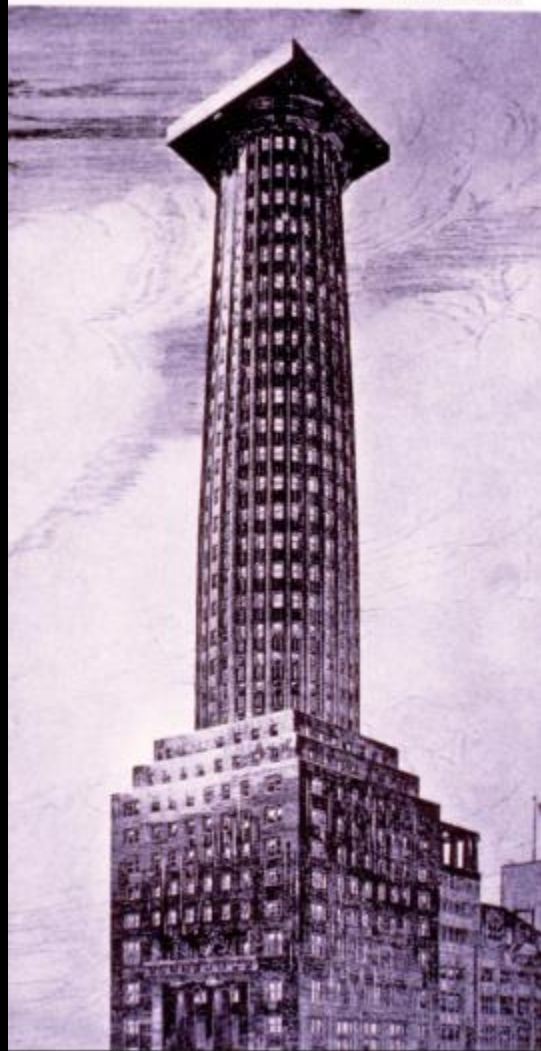


Mies van der Rohe  
Idea for a glass skyscraper for Berlin  
1921



Winning Entry for the Chicago Tribune  
Tower Competition 1923  
John Mead Howells and Raymond Hood

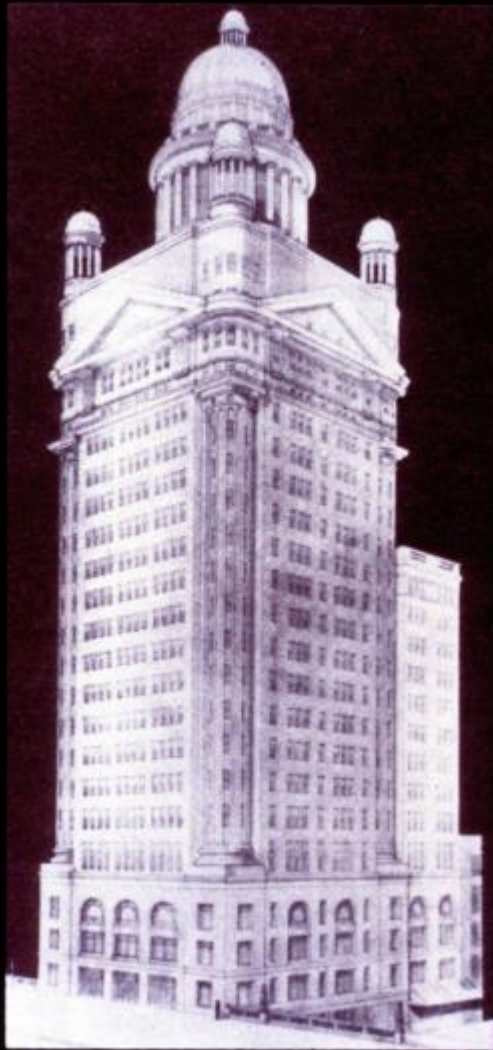




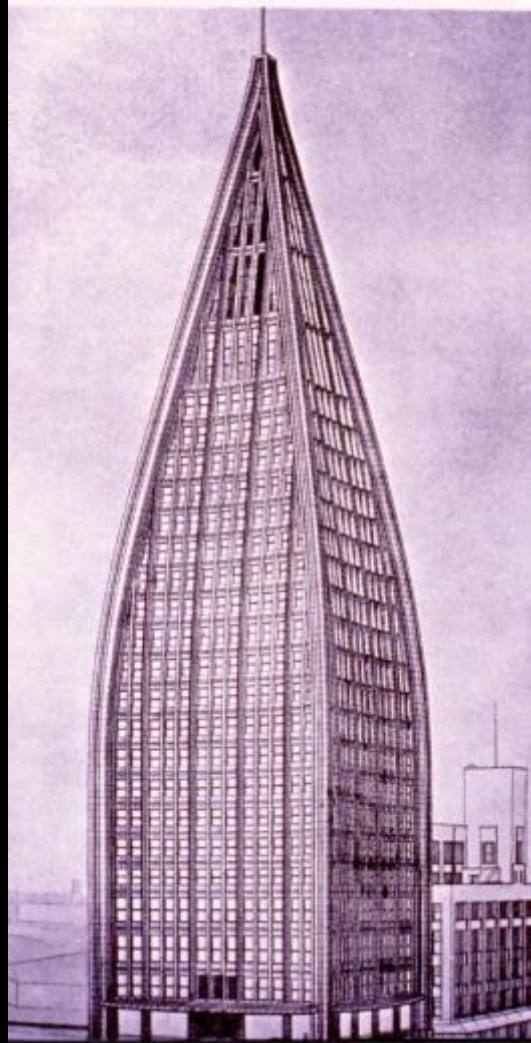


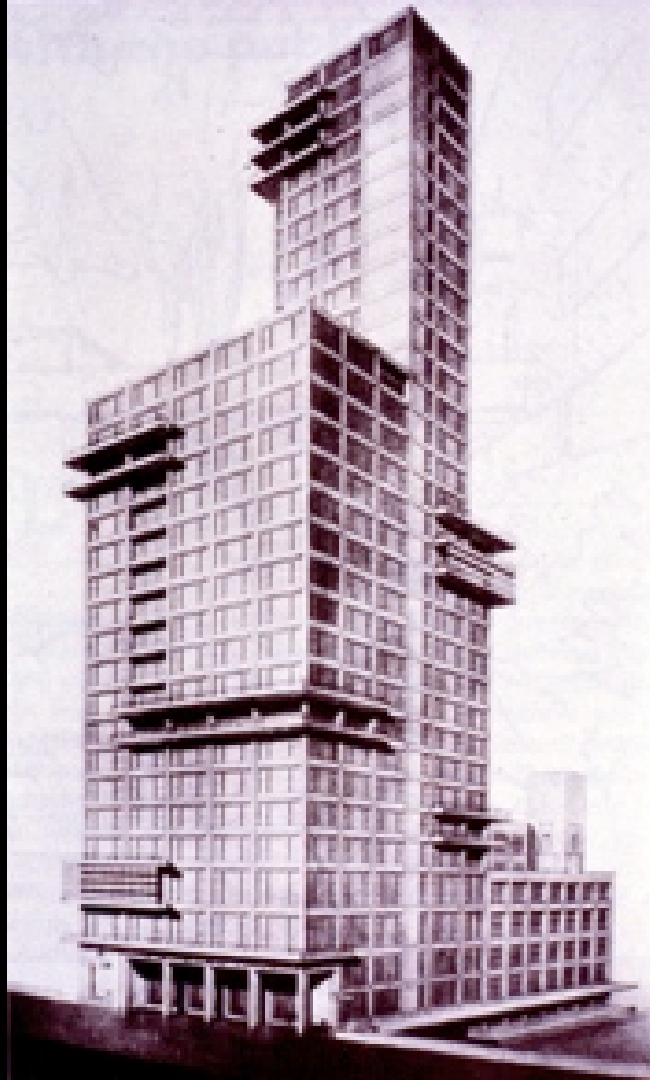


*Eliel Saarinen. Perspective*



*Bruno Taut*









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**THE CHRYSLER BUILDING**  
William van Alen, Architect - Completed 1930

Chrysler Building  
New York City  
1930  
319m

Art Deco Style

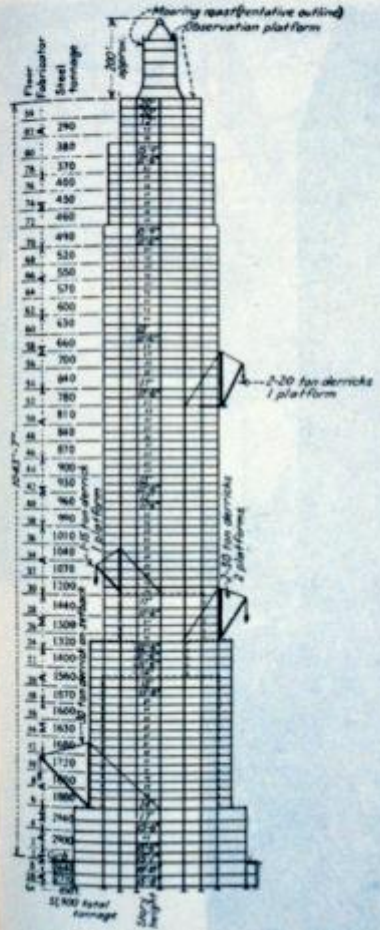








8. Empire State Building, New York City, 1929-31. Shreve, Lamb and Harmon, architects; H. G. Balcom, engineer. Elevation of the steel frame. The highest of all American skyscrapers until the World Trade Center is completed, the Empire State is carried on a traditional portal-braced steel frame.



Empire State Building  
New York City, USA  
1931  
381m

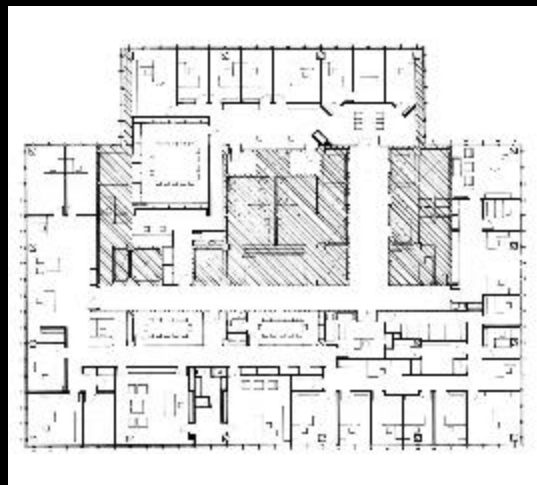
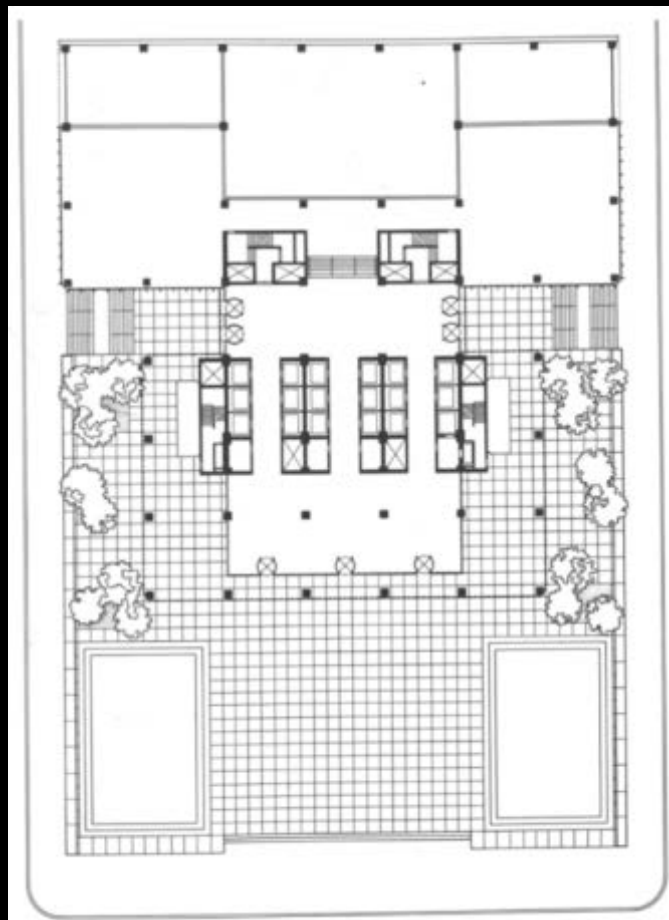






Seagram Building  
New York City  
Ludwig Mies van der Rohe  
1958  
157m

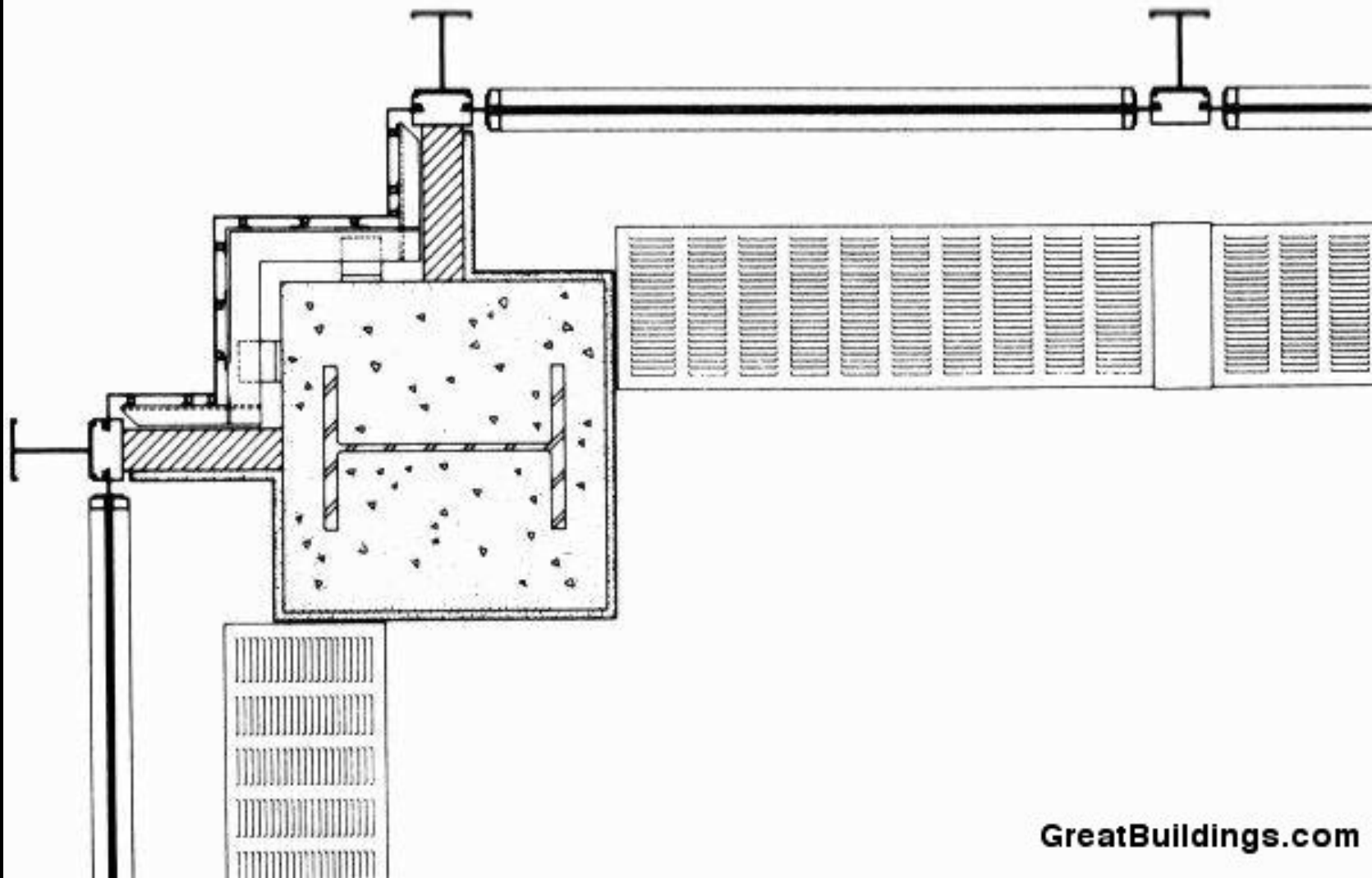
















Lever House  
New York City  
Skidmore Owings and Merrill  
1952  
94m







New World Trade Tower  
New York City  
SOM  
2014  
546.2m



John Hancock Center  
Chicago, Illinois  
SOM and Fazlur Khan  
1970  
344m













Sears Tower (Willis)  
Chicago, Illinois  
SOM and Fazlur  
Khan  
1972  
442m





The Shard  
London, UK  
Renzo Piano  
2013  
244m







Gateway Arch  
St. Louis, Missouri  
Eero Saarinen  
1963  
192m







From Iron to Steel  
~ technique to technology~

Low-rise framing



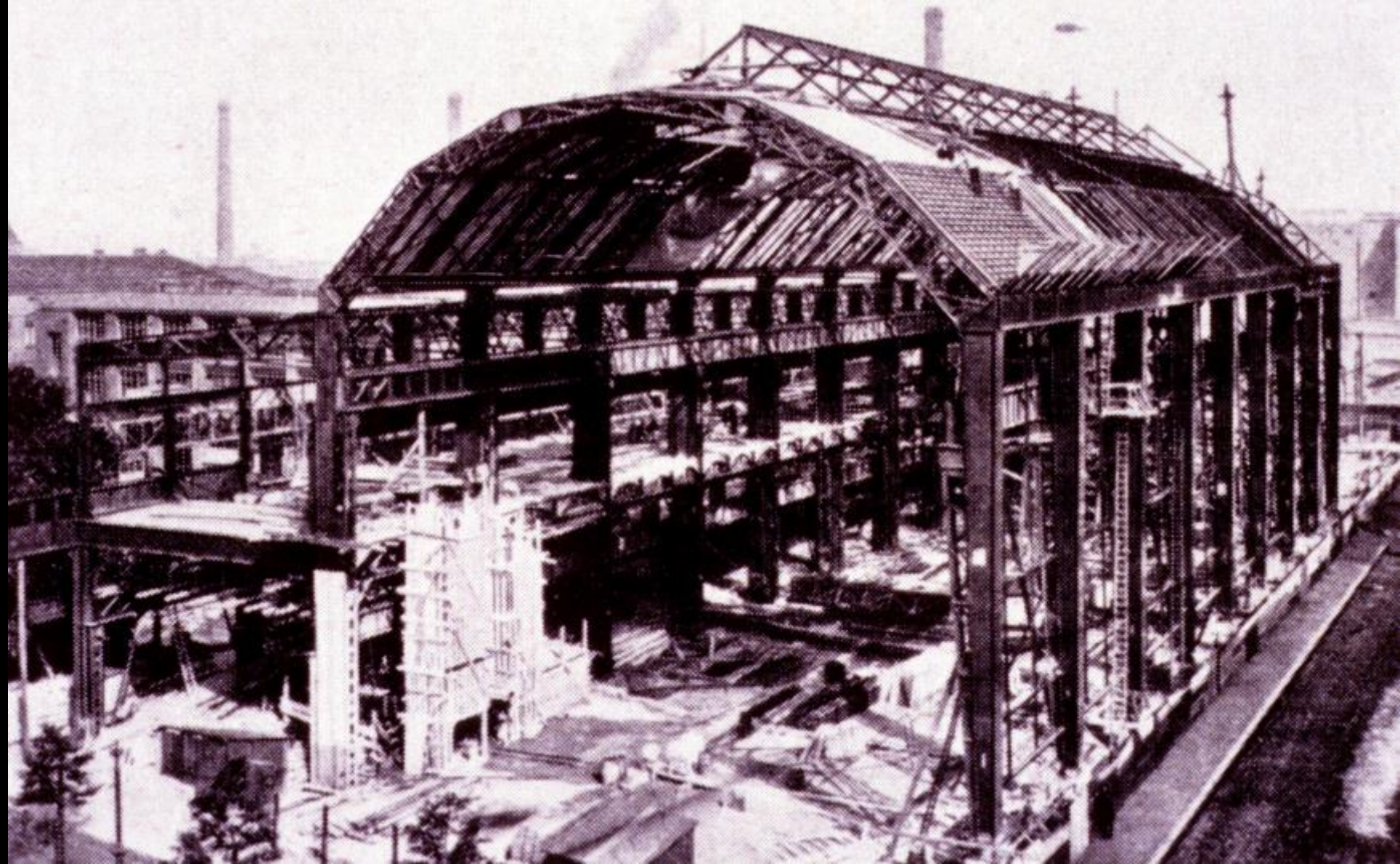
AEG Turbine Factory  
Berlin, Germany  
Peter Behrens Architect  
1909





RI N E M E A B R I K











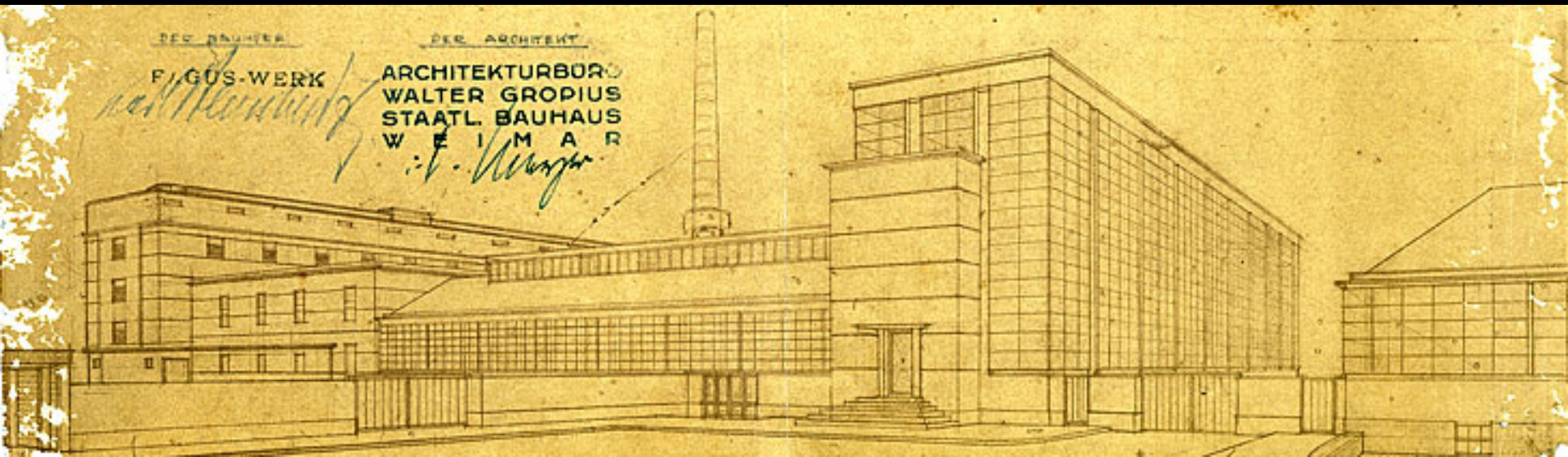




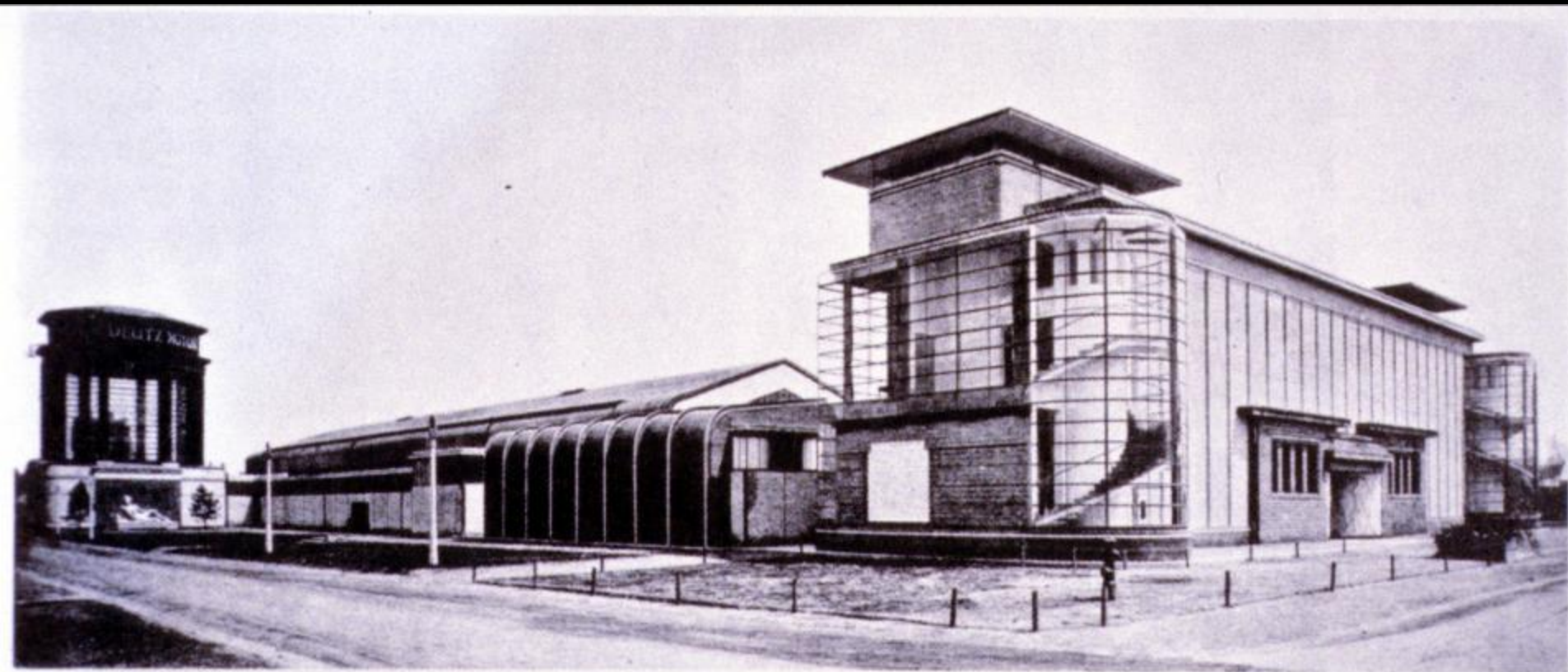






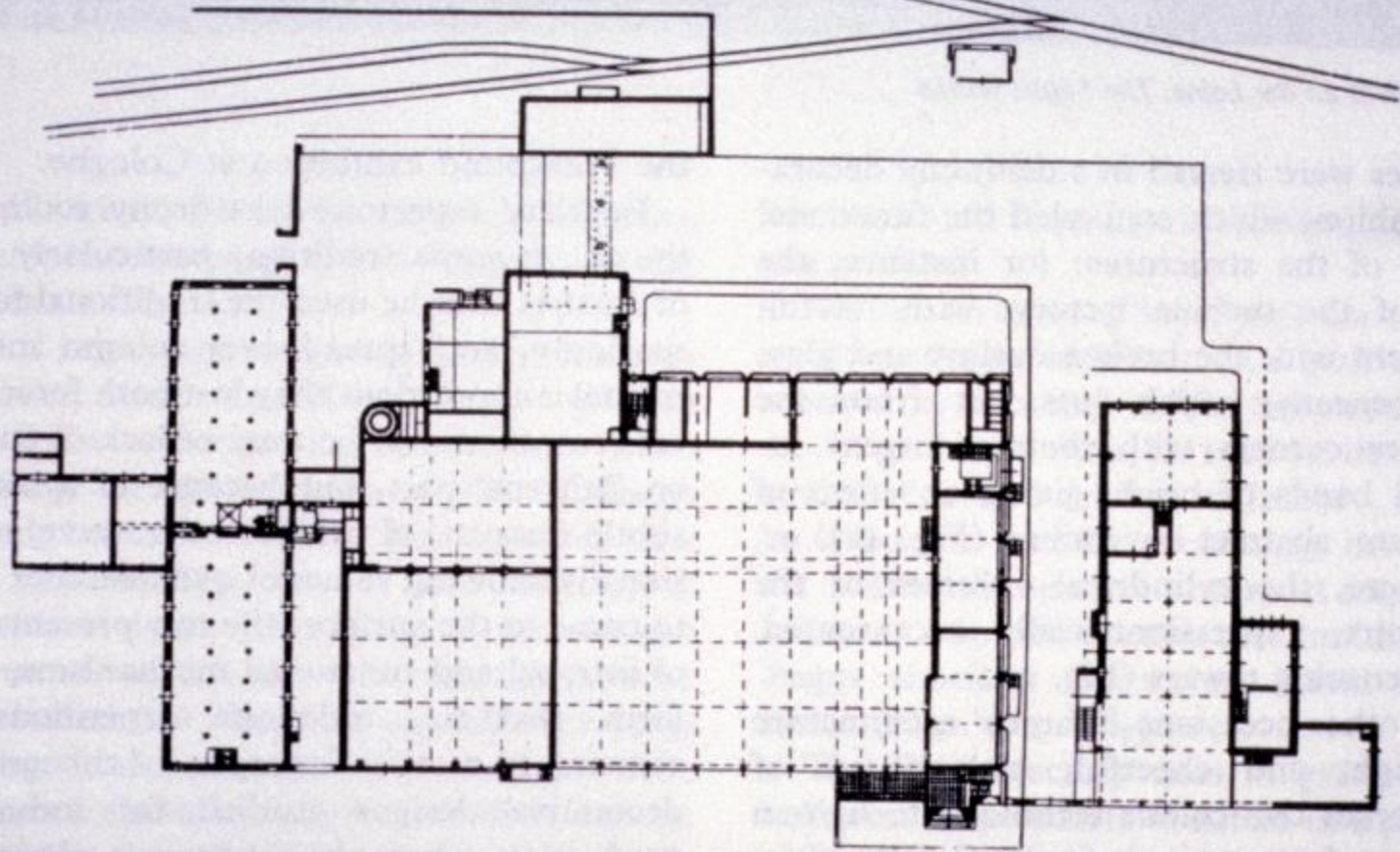


Fagus Factory  
Alfeld, Germany  
Adolph Meyer & Walter Gropius  
1911



**430, 431** *W. Gropius and A. Meyer, Detail of the Fagus works and the model factory at the exhibition of the Werkbund in Cologne, 1914 (from G. A. Platz, op. cit.)*





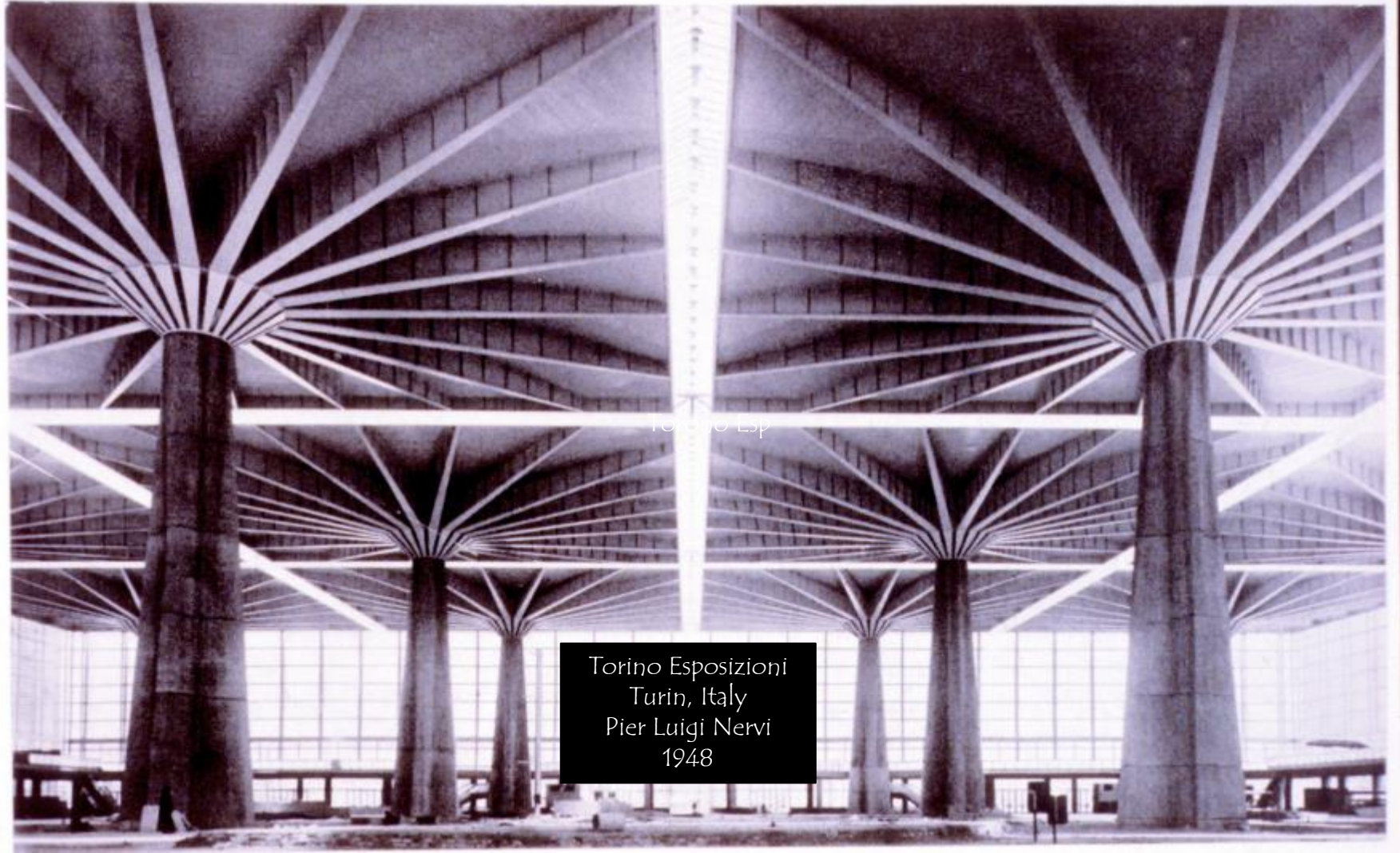
426, 427 Alfeld an der Leine, The Fagus works (W. Gropius and A. Meyer 1911)





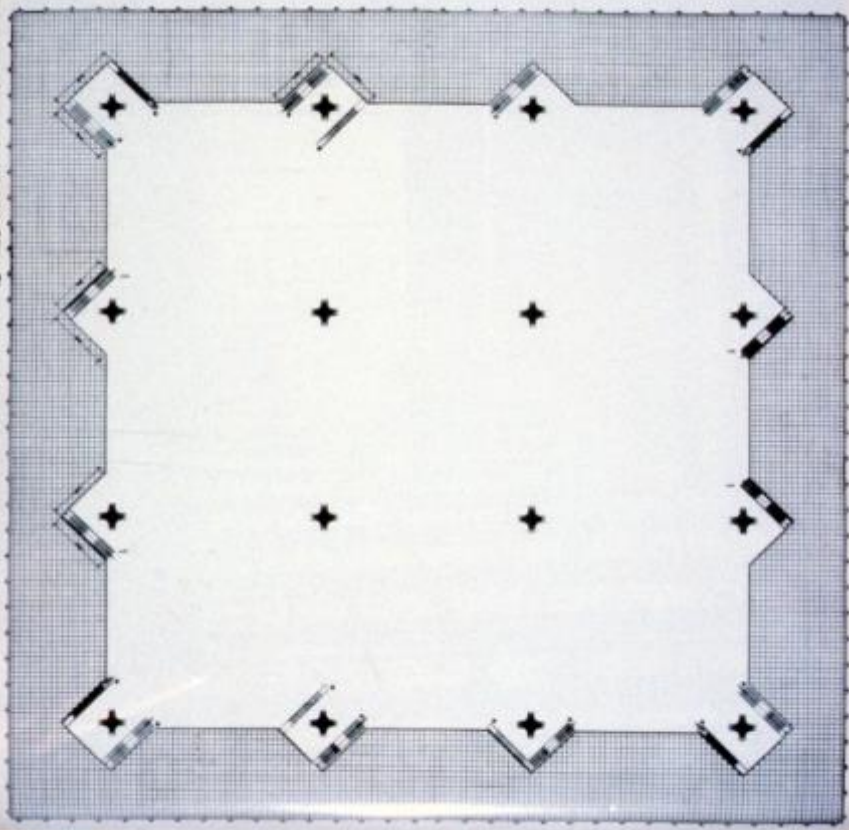
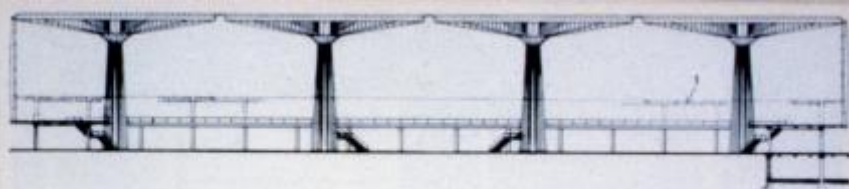


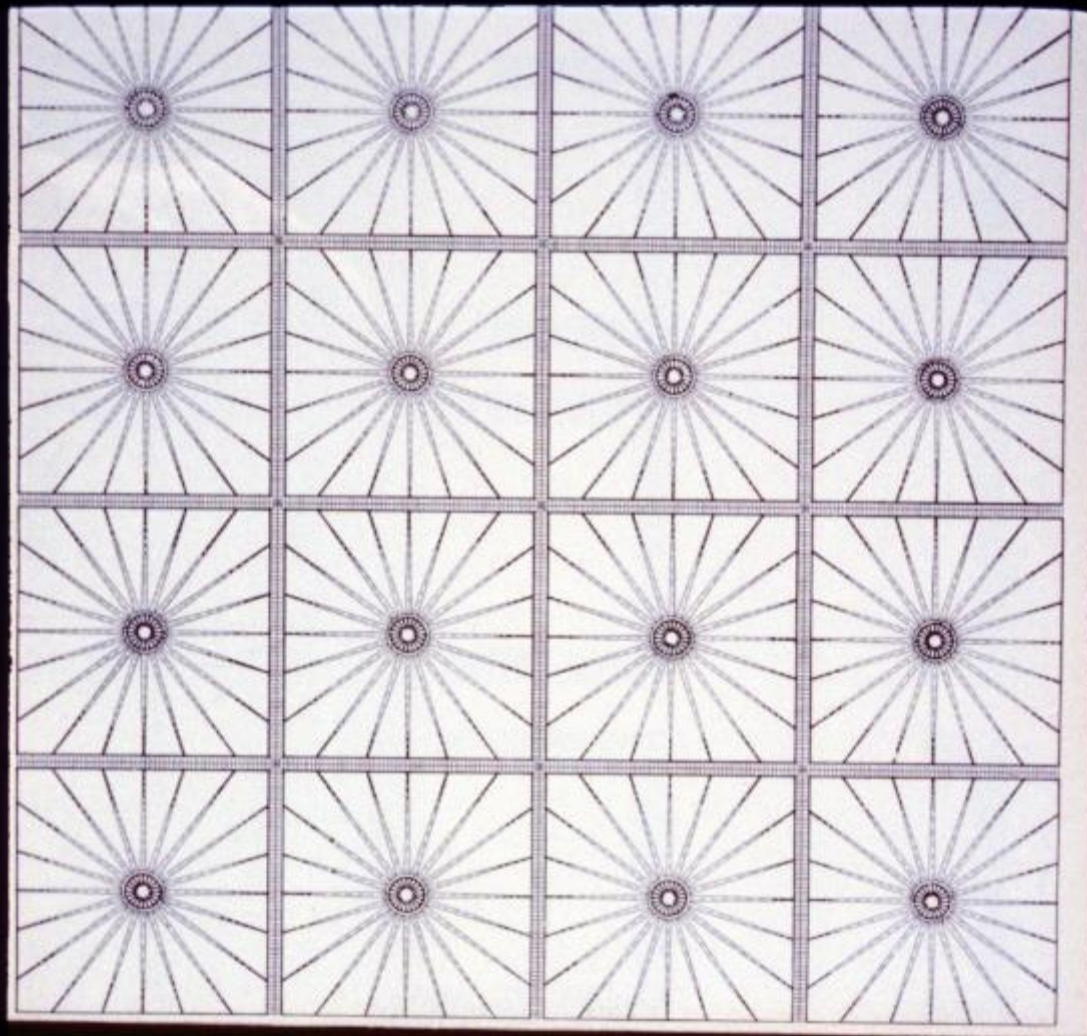
CHELD  
FAGUS



Torino Esposizioni  
Turin, Italy  
Pier Luigi Nervi  
1948













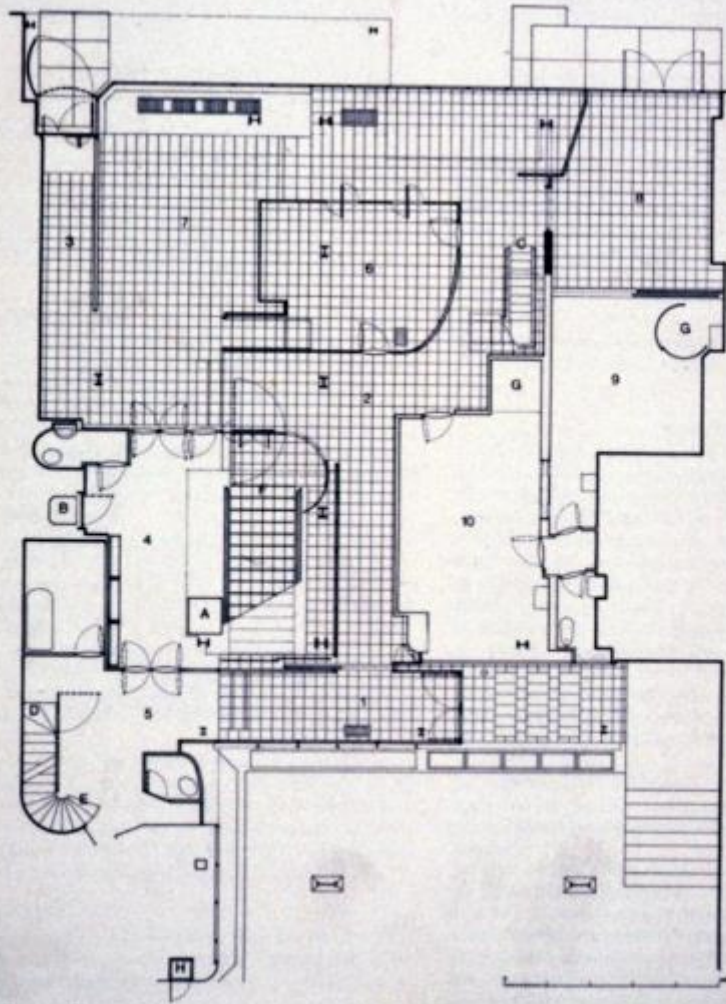


# Residential Buildings



Maison de Verre  
Paris, France  
Pierre Chareau  
1932





*Ground floor plan*















Farnsworth House  
Ludwig Mies van der Rohe  
Plano, Illinois  
1951





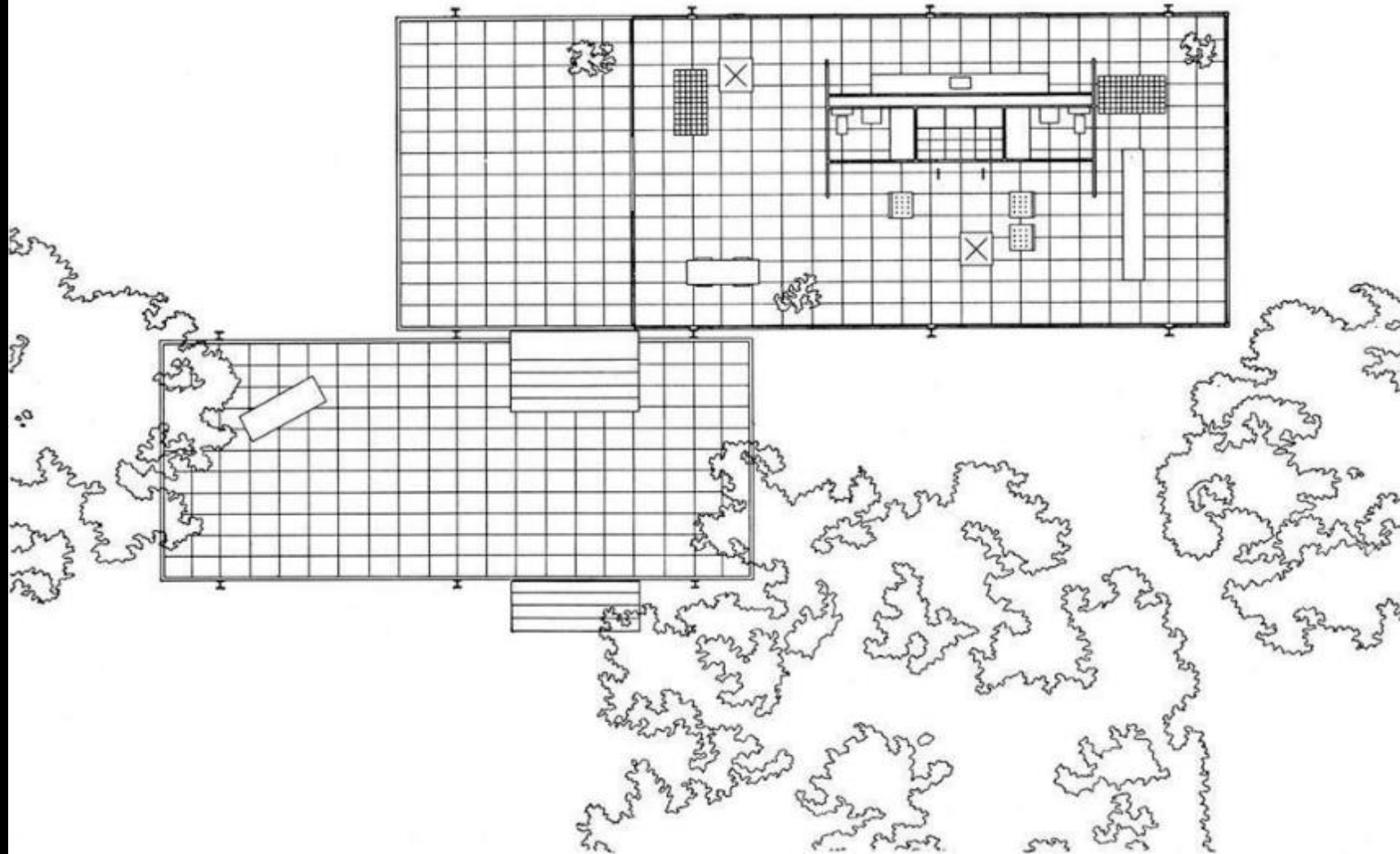


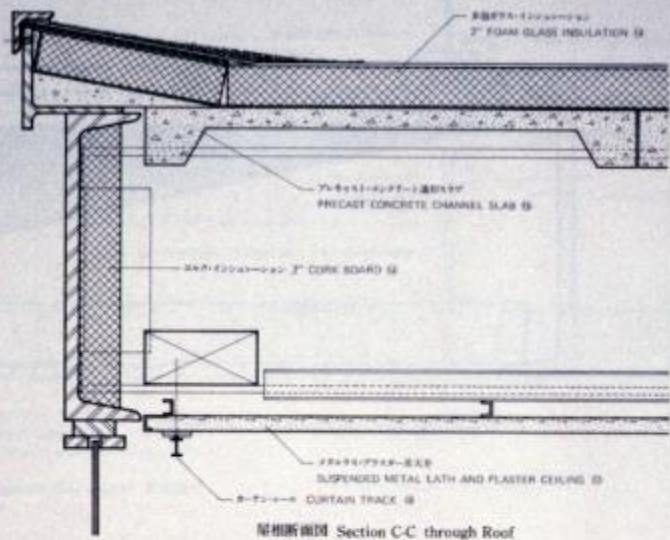




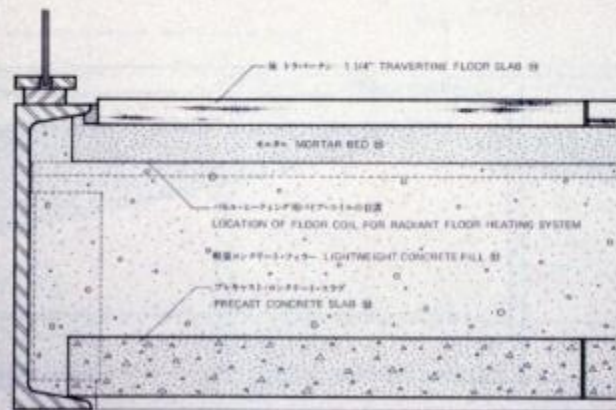




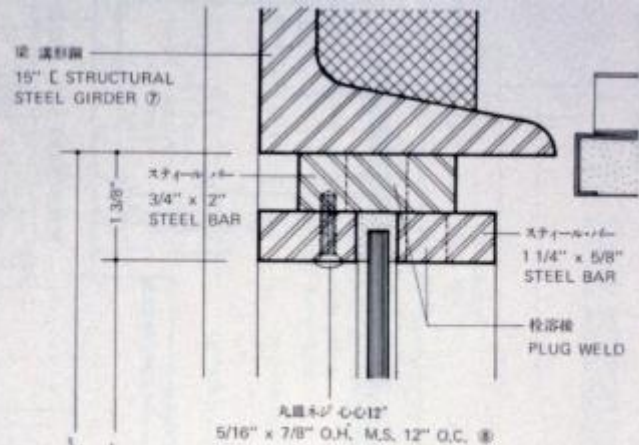




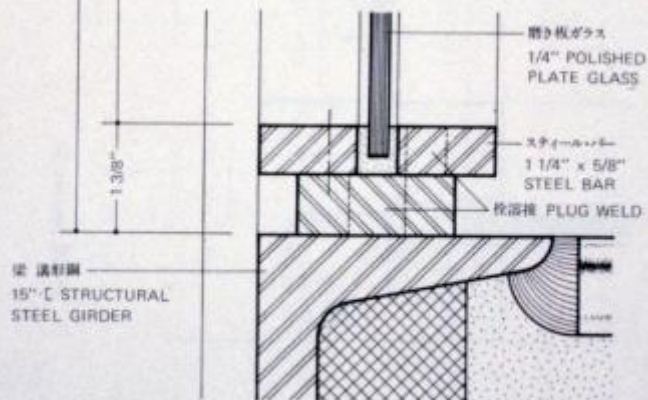
屋根断面図 Section C-C through Roof



床断面図 Section C-C through Floor



断面図 Section 109



断面図 Section 110











S. R. Crown Hall  
Illinois Institute of Technology  
Chicago, Illinois, USA  
Ludwig Mies van der Rohe  
1956































